

Fig. 79 Cam chain tensioner installation
 ① Spring ② Screwdriver

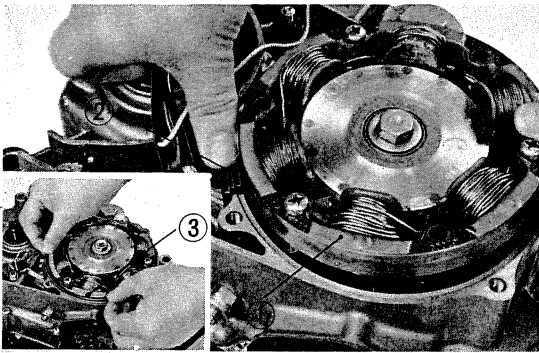


Fig. 80 Generator installation
 ① Stator ② Cord grommet ③ O ring

B. Reassembly

- 1) Install tensioner adjusting bolt from the outside of the case, install the case, and then install the tensioner arm rubber.
- 2) Assemble cam chain tensioner on the tensioner arm pin, hook the spring on the arm, and then install the tensioner arm adjusting bolt. (Fig. 79)

Note:

To simplify work, hook the spring only on the tensioner arm and leave the other end unattached.

- 3) Install the rotor assembly.
 Torque to 2.6–3.2 kg-m (19.0–23.0 ft-lbs).
- 4) Mount the A.C. generator. First install the cord grommet, mount the generator, and then align the screw mounting holes. (Fig. 80)

Note:

- Do not forget to install the 70×2.4 “O” ring
- 5) Install the left crankcase cover.

9. CRANKSHAFT

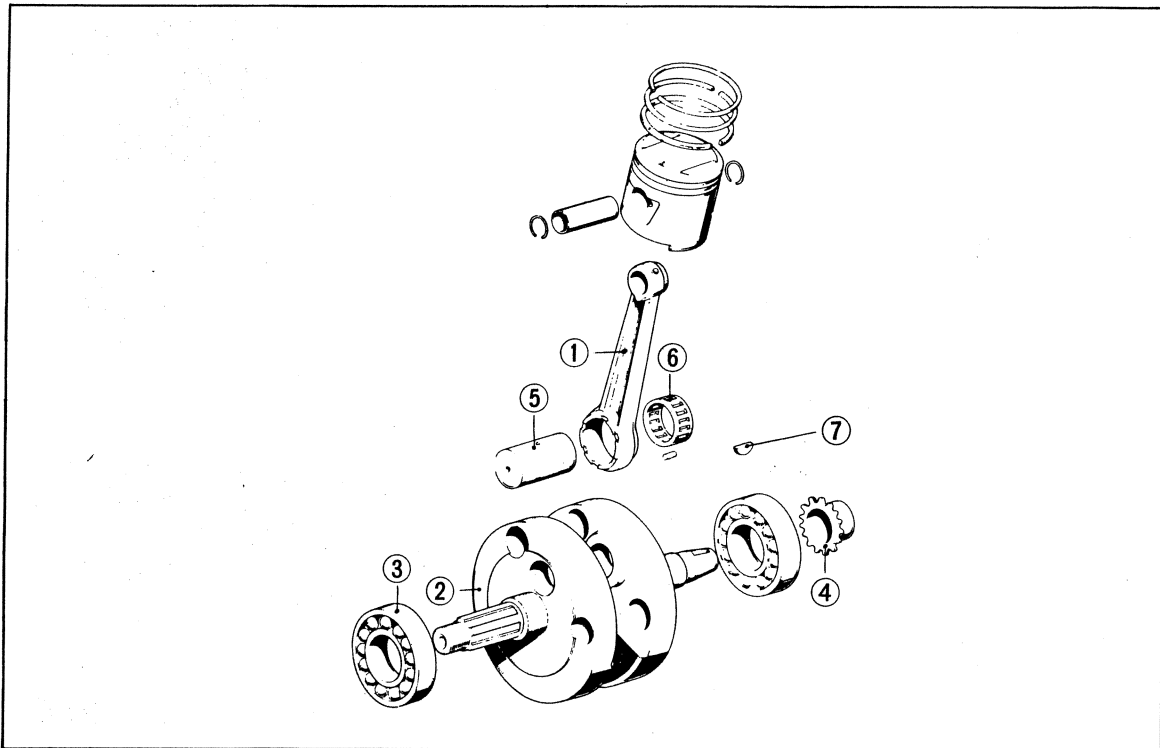


Fig. 81 ① Connecting rod ② Crank shaft ③ 6305 ball bearing ④ Timing sprocket ⑤ Crank pin ⑥ Retainer ⑦ Key