

1. In-motorcycle service items

Items to be serviced	Page
1. Oil filter and oil pump	22
2. Clutch	25
3. Gear shift mechanism	32

2. ENGINE REMOVAL AND INSTALLATION

A. Engine Removal

- 1) With the aid of a suitable Hollow set wrench, loosen the bolt at the muffler band securing the muffler to the exhaust pipe joint. (Fig. 23)

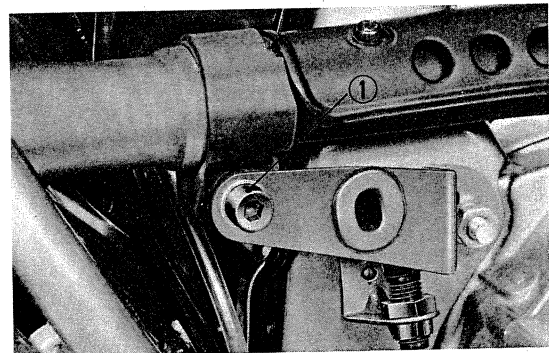


Fig. 23 ① Socket bolt

- 2) To disassemble the exhaust pipe, remove the two exhaust pipe retaining nuts. (Fig. 24)

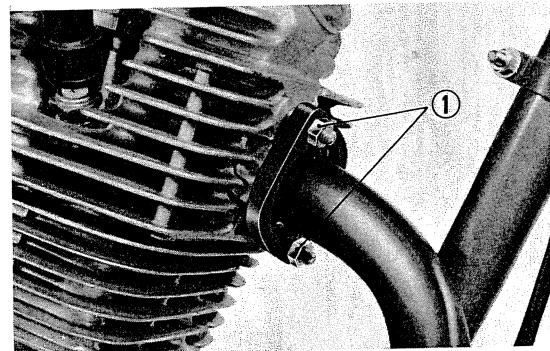


Fig. 24 ① 6mm hex. head nut

- 3) Separate the carburetor from the air cleaner.
- 4) Take out the seat.
- 5) Remove the fuel tank.
- 6) Remove the throttle valve from the carburetor. (Fig. 25)

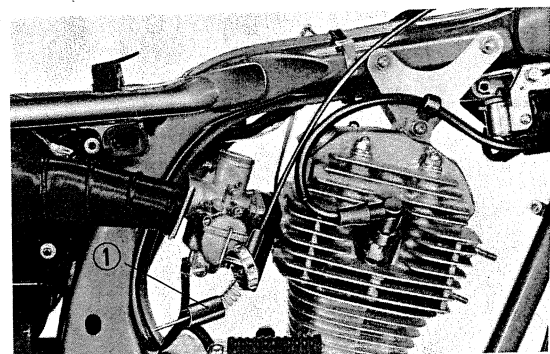


Fig. 25 ① Throttle valve