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## FOREWORD

This Shop Manual is published as a guide to servicing the Honda 100•125. It provides the service technician with complete and proper servicing information. Further, the sales personnel will also gain the technical knowledge which is very beneficial in his work.

The manual is separated into five sections with the respective sections being further divided into disassembly, adjustment, and repair.

By closely following the instructions, the proper servicing can be performed with greater efficiency.

The information in this manual was in effect at the time of publication.

The information peculiar to TL125 is compiled at the back of this publication as a supplement.