



Fig. 4.102 Chain clip direction

- ① Rotation direction
- ② Drive chain
- ③ Chain joint
- ④ Chain joint ring plate
- ⑤ Chain joint clip

sert the final driven flange through the rear axle sleeve.

5. Assemble the brake panel to the wheel hub. Install the rear wheel to the rear fork by assembling the chain adjuster, brake panel side collar; insert the axle through the rear fork and wheel hub.
6. Assemble the chain over both sprockets and joint the ends with the joint clip followed by adjusting the tension and torquing the axle nut.

CAUTION

- a. The chain joint clip must be installed so that the opening is opposite to the direction of rotation. (Fig. 4.102)
 - b. The chain tension must be made so that the right and left chain adjuster is in the same location relative to the rear fork. This can be checked by the alignments marks on both the adjusters and the fork.
7. Install the rear brake torque link to the rear brake panel.
 8. Connect the brake rod to the rear brake arm and make the adjustment with the adjusting nut so that the free play at the brake pedal is 2~3 cm (0.80~1.2 in).
 9. Install the chain case.
 10. Install the muffler.
 11. Inflate the tires to the proper pressure.