



## TORQUE VALUES

### ENGINE

Item	Q'ty	Thread dia. (mm)	Torque	
			kg-m	ft-lb
Camshaft sprocket	3	5	0.7-1.1	5-8
Final drive sprocket	2	6	1.1-1.5	8-11
Flywheel	1	10	3.0-3.8	22-28
Valve adjusting screw	2	5	0.7-1.1	5-8
Oil drain bolt	1	12	2.0-2.5	15-18
Fuel filter bolt	1	-	0.03-0.05	0.2-0.4

### FRAME

Item	Q'ty	Thread dia. (mm)	Torque	
			kg-m	ft-lb
Top bridge side bolt	2	8	2.5-3.5	18-25
Steering lock	2	6	0.8-1.2	6-9
Engine hanger bolt	2	8	2.0-3.0	15-22
Rear axle sleeve nut	1	16	3.5-4.5	23-33
Rear brake torque link	2	8	1.8-2.5	11-18
Rear shock absorber	4	10	2.5-3.5	18-25
Swingarm pivot bolt	1	10	2.5-3.5	18-25
Front suspension pivot bolt	2	8	2.0-2.5	15-18
Front shock absorber upper bolt	2	8	2.0-2.5	15-18

## TOOLS

### SPECIAL

Tool Name	Tool No.	Q'ty	Ref. page
Flywheel holder	07925-GB40000	1	20-20
Valve adjuster	07908-GB40000	1	20-8
Rotor puller	07933-4300000	1	20-20