



BALL RACE REPLACEMENT

BALL RACE REMOVER
17946-1790000, USA ONLY M9310-277-91774

Remove the lower ball race with the special tool.



Remove the upper ball race with the same tool.

NOTE

If the motorcycle has been involved in an accident, examine the area around the steering head for cracks.

Drive the upper ball race into the steering head with the special tools.

Drive the lower ball race into the steering head with the same tools.



Apply a coat of bearing grease to the upper ball race and install 21 steel balls.

Apply a coat of bearing grease to the lower ball race and install 21 steel balls.

Insert the steering stem into the steering head and install the upper cone race and bearing adjusting nut.

