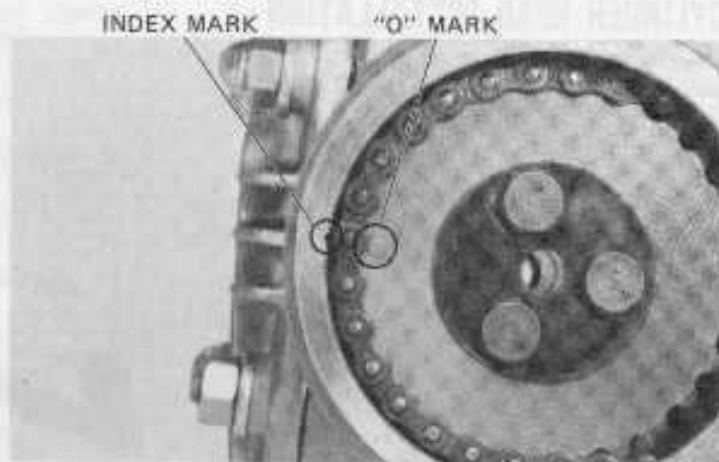


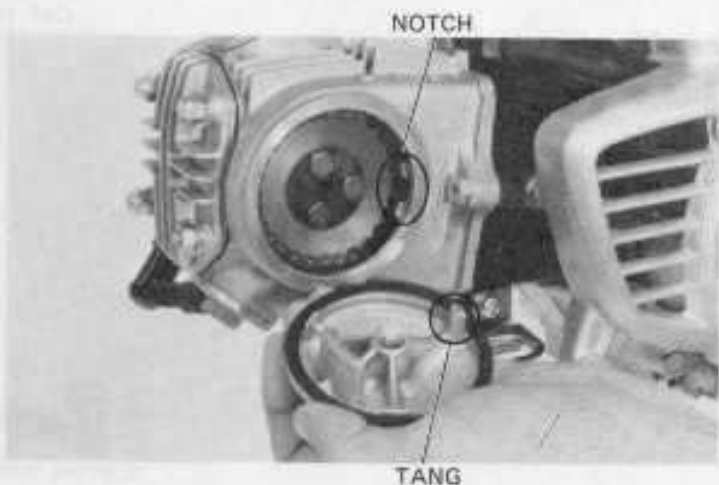
Place the cam chain over the camshaft sprocket, aligning the sprocket o-mark with the cylinder head index mark.

Install the camshaft sprocket on the camshaft and tighten the sprocket bolts.

**TORQUE: 0.5–0.9 kg-m (4–7 ft-lb)**



Install the cylinder head left side cover aligning the tang with the cylinder head notch.



Install the muffler.

Install the spark plug cap.

Connect the intake pipe.

Adjust the valve clearance (page 3-6).

Install the contact point cover.

Adjust the cam chain tension (page 3-9).

Install the front cover.