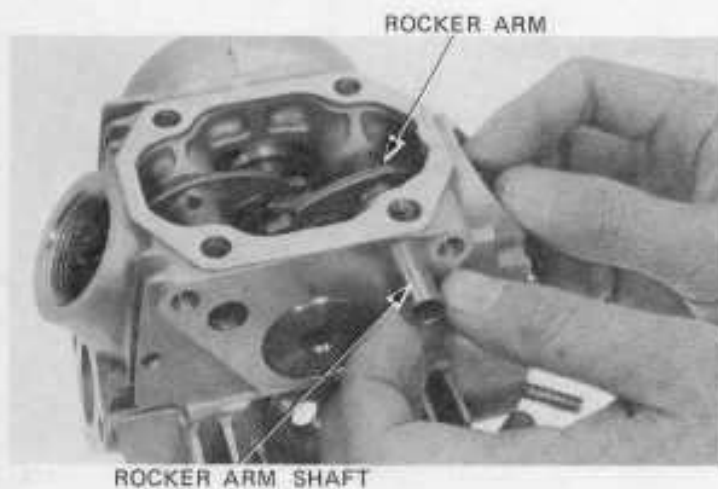


Install the camshaft aligning the cam lobes with the cylinder head cutouts.
Align the camshaft hole with the cylinder head index mark for easy camshaft sprocket installation.



Apply a thin coat of engine oil to the rocker arm shafts.

Install the rocker arms and shafts with the threaded ends facing out.



Install the cylinder head right side cover using a new gasket.

