



VALVE GUIDE REPLACEMENT

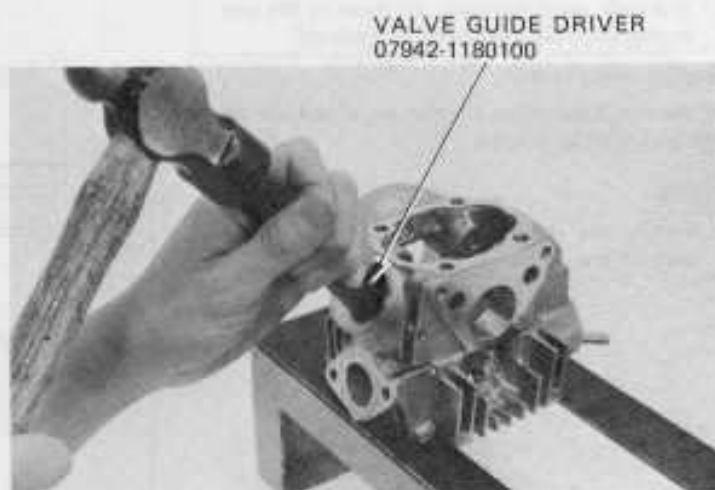
Support the cylinder head and drive the guide out from the port side.

NOTE

When driving out the valve guide, do not damage the head.



Install a new oversize valve guide from the top of the head.



Ream the new valve guide after installation.

NOTE

- Use cutting oil on the reamer during this operation.
- Rotate the reamer when inserting and removing it.

Reface the valve seat (page 6-10).
Clean the cylinder head thoroughly to remove any metal particles.

