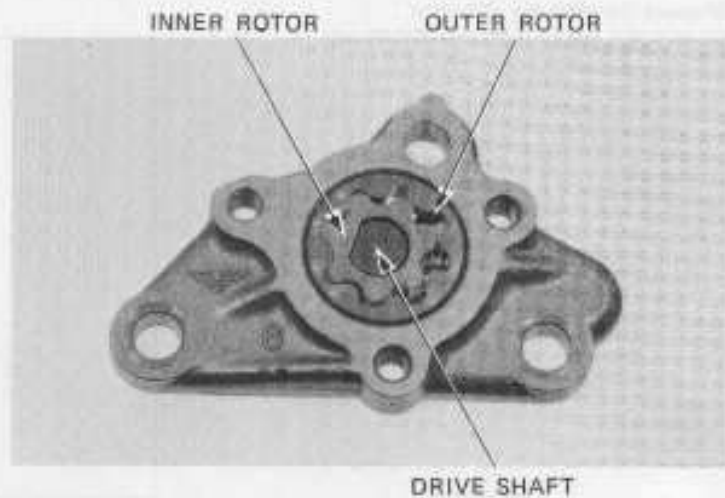




DISASSEMBLY

Remove the drive shaft.

Remove the inner and outer rotors.



ASSEMBLY

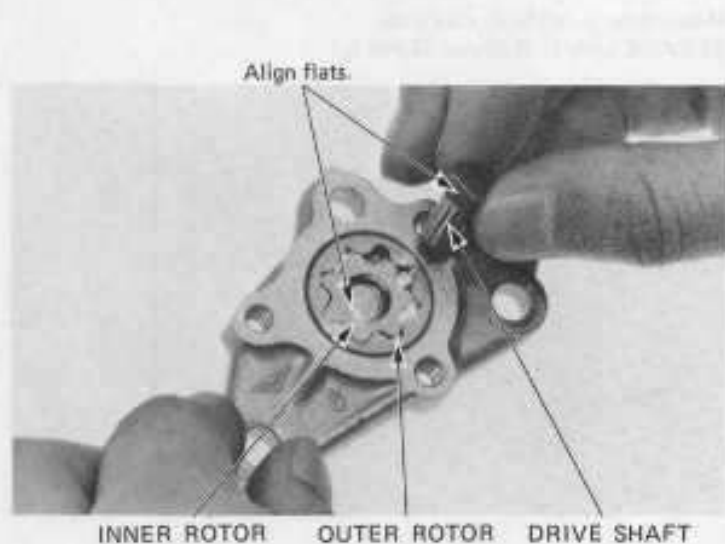
Install the outer and inner rotors.

Insert the drive shaft and align the flat on the shaft with the flat in the inner rotor. The flats should face each other.

Install the pump body cover gasket and cover.

NOTE

Make sure that the pump rotates freely without binding.



INSTALLATION

Install the oil pump with the gasket under it aligning the pump drive shaft with the slot in the cam chain guide spindle.

Install the clutch assembly (page 8-6).

Install the right crankcase cover, kick starter pedal, muffler and foot pegs/side stand assembly.

Adjust the clutch (page 3-16).

Fill the crankcase with the recommended engine oil (page 2-11).

