

- a. Disassembly 27
- b. Inspection 27
- c. Reassembly 27

3.3 Right Crankcase Cover 27

- a. Disassembly 28
- b. Reassembly 28

1. Clutch 28

- a. Disassembly 29
- b. Inspection 29
- c. Reassembly 30

2. Crankcase 30

3. Breather 30

3.4 Crankshaft 31

- a. Disassembly 31
- b. Inspection 32
- c. Reassembly 33

3.5 Transmission 33

- a. Disassembly 34
- b. Inspection 34
- c. Reassembly 35

3.6 Kick Starter 35

- a. Disassembly 36
- b. Inspection 36
- c. Reassembly 36

3.7 Carburetor (C50, C50M, C65, C65M) 37

- 1. Air System 38
- 2. Fuel System 38
 - a. Main system 38
 - b. Slow system 39
- 3. Float Chamber 39
- 4. Choke (Starting) 39
- 5. Function of the Respective Components 40
 - a. Main jet 40
 - b. Air jet 40
 - c. Needle jet 40
 - d. Jet needle 41
 - e. Throttle valve 41
 - f. Slow jet 41
 - g. Air screw 42
- 6. Adjusting the Carburetor 42
 - a. High speed adjustment 42
 - b. Adjusting the intermediate speed 42
 - c. Adjusting the slow speed 43
 - d. Adjusting the idle 43

3.8 Carburetor (S50, S65) 44

- 1. Air Flow 44
- 2. Fuel Flow 44
 - a. Main system 44
 - b. Slow system 45
- 3. Float Chamber 45
- 4. Choke (Starting system) 46
- 5. Adjusting the Fuel Level 46
- 6. Carburetor Setting Table 47

4. FRAME 49

4.1 Handle 49

- 1. Handle Construction 49
 - a. Disassembly 49
 - b. Inspection 49
 - c. Reassembly 50
- 2. Front Fork 50
 - a. Disassembly 50
 - b. Inspection 50
 - c. Reassembly 50

4.2 Front Cushion 51

- 1. Front Cushion Construction 51
 - a. Disassembly 51
 - b. Inspection 52
 - c. Reassembly 52

4.3 Rear Cushion 52

- 1. Rear Cushion Construction 53
 - a. Disassembly 53
 - b. Inspection 53
 - c. Reassembly 53

4.4 Front Wheel 54

- a. Disassembly 54
- b. Inspection 55
- c. Reassembly 55

4.5 Rear Wheel 56

- 1. Rear Wheel Construction 57
 - a. Disassembly 57
 - b. Inspection 57
 - c. Reassembly 58

4.6 Braking System 59

- a. Disassembly 60
- b. Inspection 60
- c. Reassembly 60

4.7 Rear Fork Construction 61

- a. Disassembly 61
- b. Inspection 61
- c. Reassembly 62