- **4.** Tighten the left axle pinch bolts to hold the axle.
- 5. Tighten the axle bolt.

**Torque:** 44 lbf·ft (59 N·m, 6.0 kgf·m).

- 6. Loosen the left axle pinch bolts.
- **7.** Tighten the right axle pinch bolts.

Torque: 16 lbf·ft (22 N·m, 2.2 kgf·m).

**8.** Install the brake caliper and tighten the mounting bolts.

Torque: 22 lbf·ft (30 N·m, 3.1 kgf·m).

- Take care to prevent the brake caliper from scratching the wheel during installation.
- Use new mounting bolts when installing the brake caliper.

## NOTICE

When installing the brake caliper into position on the fork legs, carefully fit the brake disc between the pads to avoid scratching them.

- 9. Lower the front wheel on the ground.
- **10** Apply the brake lever and pump the fork several times.
- **11.** Retighten the left axle pinch bolts.

Torque: 16 lbf·ft (22 N·m, 2.2 kgf·m).

- **12** Raise the front wheel off the ground again, and check that the wheel rotates freely after you release the brake.
- **13.** Uncover the protective tape or cloth.

If a torque wrench was not used for installation, see your dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.