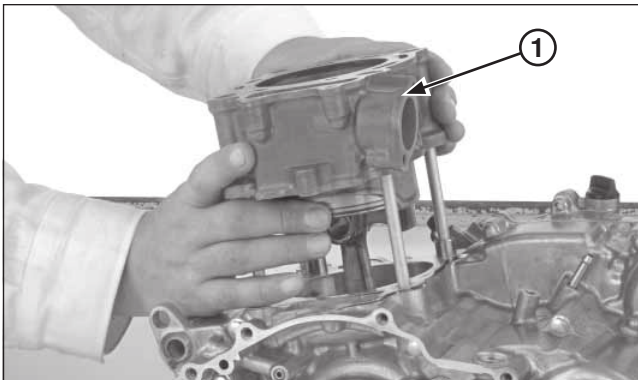


(1) DOWEL PINS  
(2) NEW GASKET

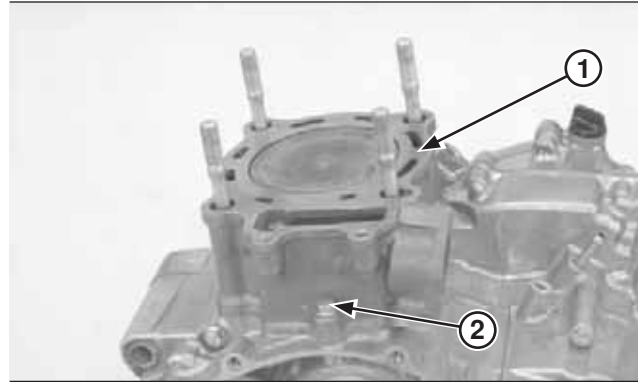


(1) CYLINDER

### Cylinder Installation

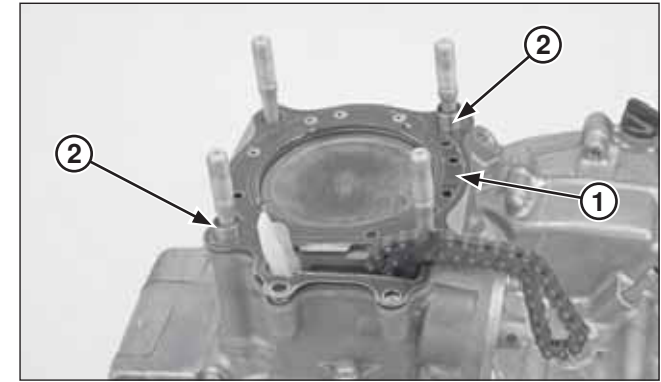
Install the dowel pins and new gasket.

Coat the cylinder bore, piston and piston rings with clean engine oil and install the cylinder while compressing the piston rings being careful not to damage the rings.

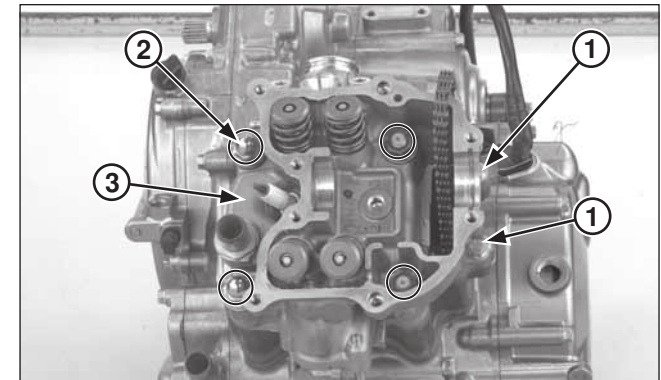


(1) CYLINDER  
(2) NEW SEALING BOLT/SEALING WASHER

Apply locking agent to the cylinder mounting sealing bolt threads.  
Install the cylinder mounting sealing bolt with a new sealing washer but do not tighten it yet.



(1) DOWEL PINS  
(2) NEW GASKET



(1) CYLINDER HEAD  
(2) WASHERS/NUTS  
(3) BOLTS

### Cylinder Head Installation

Install the dowel pins and new gasket.  
Install the cylinder head onto the cylinder.  
Apply oil to the cylinder head mounting nut threads and seating surface, install them with washers.  
Install the two cylinder head 6 mm bolts.  
Tighten the cylinder head nuts (cap nuts on right side) in a crisscross pattern in 2 – 3 steps to the specified torque.

**Torque: 39 N·m (4.0 kgf·m, 29 lbf·ft)**