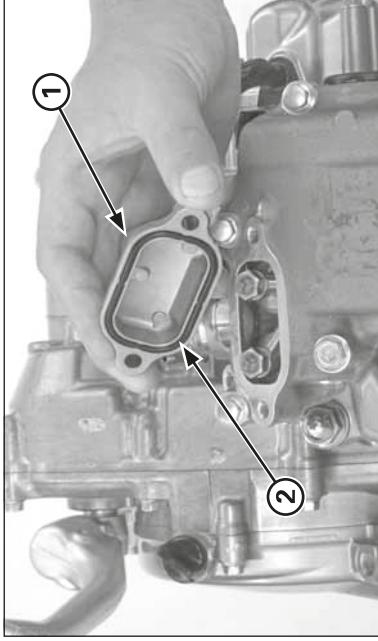


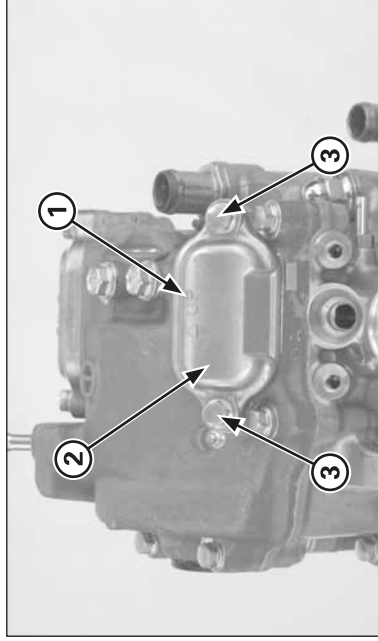
- (1) CYLINDER HEAD COVER
- (2) NEW SEALING WASHERS/6 MM BOLTS
- (3) NEW SEALING WASHERS
- (4) SH BOLTS

Install the cylinder head cover.  
Install new sealing washers and 6 mm bolts.  
Install the two new sealing washers and cylinder head cover SH bolts.

Tighten the cylinder head cover bolts securely.



- (1) TAPPET ADJUSTING HOLE CAP
- (2) O-RING

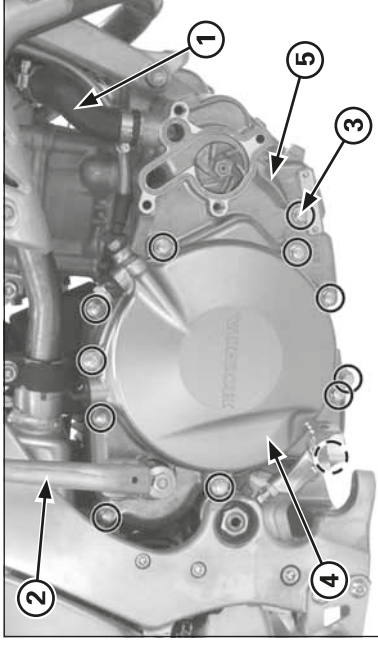


- (1) "UP" MARK
- (2) TAPPET ADJUSTING HOLE CAP
- (3) BOLTS

Check the valve clearance (page 3-4).

Install new O-rings into the tappet adjusting hole cover grooves.  
Install the tappet adjusting hole cap with their "UP" marks facing up.

Install and tighten the cover bolts securely.  
Connect the crankcase breather hose to the cylinder head cover.



- (1) RADIATOR HOSE
- (2) KICKSTARTER PEDAL
- (3) BOLTS
- (4) CLUTCH COVER
- (5) RIGHT CRANKCASE COVER

**Right Crankcase Cover**

**Removal**

Remove the water pump cover (page 4-15).

Remove the bolt and kickstarter pedal.

Squeeze the clutch lever and secure the lever to prevent the clutch slave piston comes out from the clutch cover.

Disconnect the lower radiator hose.

Remove the bolts, clutch cover, right crankcase cover, gasket and dowel pins.