



5. Install and tighten the axle bolt.

Torque: 44 lbf·ft (59 N·m, 6.0 kgf·m)

6. Loosen the right axle pinch bolts.
7. Tighten the left axle pinch bolts.

Torque: 16 lbf·ft (22 N·m, 2.2 kgf·m)

8. Install the right brake caliper and tighten the mounting bolts.

Torque: 31 lbf·ft (42.5 N·m, 4.3 kgf·m)

9. Install the left brake caliper and tighten the mounting bolts.

Torque: 31 lbf·ft (42.5 N·m, 4.3 kgf·m)

- Take care to prevent the brake caliper from scratching the wheel during installation.
- Use new mounting bolts when installing the brake caliper.

NOTICE

When installing a wheel or caliper into original position, carefully fit the brake disc between the pads to avoid scratching them.

10. Install the wheel speed sensor and tighten the bolt securely.
11. Lower the front wheel on the ground.
12. Apply the brake lever and pedal several times. Then, pump the fork several times.
13. Make sure the end of the front axle shaft align with the surface of the right fork leg.
Retighten the right axle pinch bolts.

Torque: 16 lbf·ft (22 N·m, 2.2 kgf·m)

14. Raise the front wheel off the ground again, and check that the wheel rotates freely after you release the brake.
15. Uncover the protective tape or cloth.
16. Install the front fender A and tighten the bolts securely.

If a torque wrench was not used for installation, see your dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.