## **Changing Clutch Oil Filter**

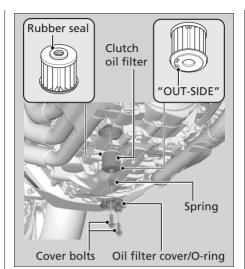
## GL1800BD/D/DA

Use a new Honda Genuine clutch oil filter or equivalent specified for your model.

## NOTICE

Using the wrong clutch oil filter can result in serious damage to the transmission.

- 1. Follow the steps 1- 6 of Changing Engine Oil & Filter. ▶ P. 155
- **2.** Place a drain pan under the clutch oil filter cover.
- **3.** Remove the clutch oil filter cover, spring and clutch oil filter by removing the oil filter cover bolts.
  - ➤ Discard the oil and clutch oil filter at an approved recycling center.



- **4.** Install a new clutch oil filter with the rubber seal facing in, toward the engine. You will see "OUT-SIDE" mark on the clutch oil filter body, toward the filter cover.
- **5.** Replace the O-ring and apply a thin coat of engine oil to new O-ring before installing it.
- **6.** Install the spring and the clutch oil filter cover.

- **7.** Install the clutch oil filter cover bolts and tighten.
- 8. Apply a thin coat of engine oil to the rubber seal of a new engine oil filter.▶ P. 156
- **9.** Install the new engine oil filter and tighten.

**Torque:** 19 lbf·ft (26 N·m, 2.7 kgf·m)

**10.** Replace the sealing washers with new ones. Install the drain bolts and tighten them. ■ P. 155

**Torque:** 22 lbf·ft (30 N·m, 3.1 kgf·m)

**11.** Fill the crankcase with the recommended oil (♠ P. 145, 233, 235) and install the oil fill cap.

## Required oil:

When changing oil, engine oil filter & clutch oil filter:

4.9 US qt (4.6 liters)

- **12.** Check the oil level. (▶ P. 154)
- 13. Check that there are no oil leaks.