

Additional Maintenance Procedures

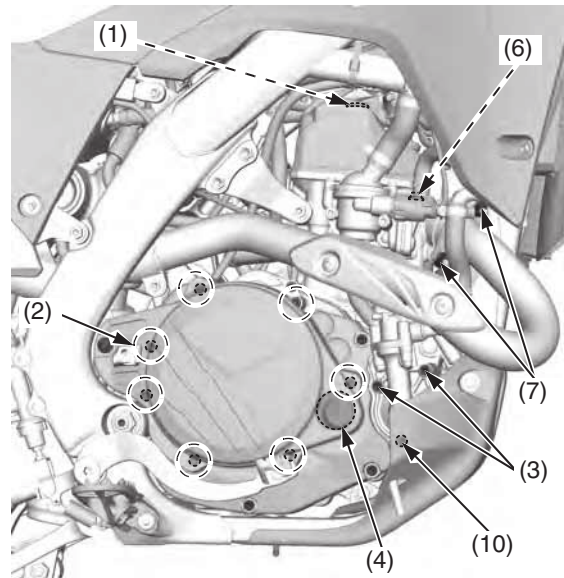
Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

ENGINE

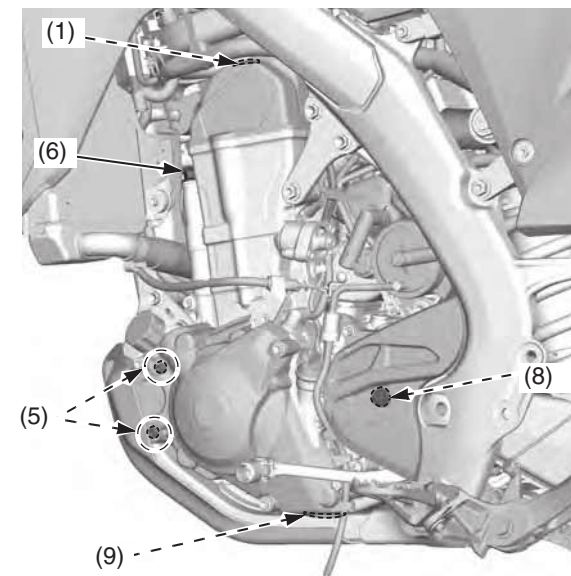
Item	Torque		
	lbf·ft	N·m	kgf·m
1 Cylinder head cover socket bolts	7	10	1.0
2 Clutch cover bolts	7	10	1.0
3 Water pump cover bolts	7	10	1.0
4 Crankshaft hole cap	11	15	1.5
5 Oil filter cover bolts	7	10	1.0
6 Cylinder head bolts	37	50	5.1
7 Exhaust pipe joint nuts	16	22	2.2
8 Drive sprocket bolt	23	31	3.2
9 Engine oil drain bolt	13	18	1.8
10 Coolant drain bolt	7	10	1.0

RIGHT SIDE



- (1) cylinder head cover socket bolts
- (2) clutch cover bolts
- (3) water pump cover bolts
- (4) crankshaft hole cap
- (6) cylinder head bolts
- (7) exhaust pipe joint nuts
- (10) coolant drain bolt

LEFT SIDE



- (1) cylinder head cover socket bolts
- (5) oil filter cover bolts
- (6) cylinder head bolts
- (8) drive sprocket bolt
- (9) engine oil drain bolt