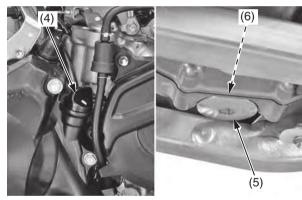
- 5. Place an oil drain pan under the engine to catch the oil. Then remove the engine oil drain bolt (5) and O-ring (6).
- 6. After the oil has drained, apply engine oil to the drain bolt threads, seating surface and a new O-ring, then install the O-ring on the drain bolt and tighten the drain bolt to the specified torque:

13 lbf-ft (18 N·m, 1.8 kgf·m)

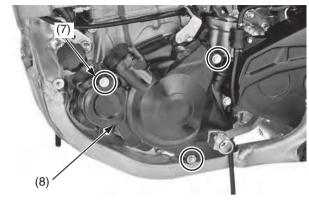
Pour the drained oil into a suitable container and dispose of it in an approved manner (page 160).

## **NOTICE**

Improper disposal of drained fluids is harmful to the environment.

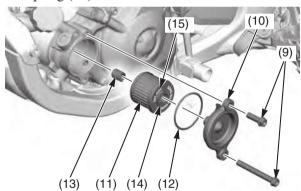


- (4) engine oil fill cap/dipstick
- (5) engine oil drain bolt
- (6) O-ring (new)
- 7. (Competition Use) It is recommended to replace the oil and filter every 4 races or about every 15.0 hours. However, if you replace only the oil before the recommended interval, see page 34.
- Remove the left crankcase over cover bolts (7) and over cover (8).



(7) bolts

- (8) over cover
- 9. Remove the oil filter cover bolts (9) and oil filter cover (10).
- 10. Remove the oil filter (11), O-ring (12) and spring (13).



- (9) oil filter cover bolts
- (10) oil filter cover
- (11) oil filter
- (12) O-ring

- (13) spring
- (14) rubber seal
- (15) "OUT-SIDE" mark

## NOTICE

Using the wrong oil filter may result in leaks or engine damage.

11. Apply grease to the filter side of the spring end, then install the spring into a new oil filter.

12. Position the spring against the engine crankcase and install a new oil filter with the rubber seal (14) facing out, away from the engine. You should see the "OUT-SIDE" mark (15) on the filter body, near the seal. Use a new Honda Genuine oil filter or a filter of equal quality specified for your model.

## NOTICE

If the oil filter is not installed properly, it will cause serious engine damage.

- 13. Apply engine oil to a new O-ring and install it to the oil filter cover.
- 14. Install the oil filter cover being careful not to damage the O-ring, then tighten the oil filter cover bolts to the specified torque: 7 lbf·ft (10 N·m, 1.0 kgf·m)
- 15. Install the left crankcase over cover, then tighten the over cover bolts to the specified toraue:

9 lbf·ft (12 N·m, 1.2 kgf·m)

- 16. Install the engine guard, then tighten the engine guard A bolts/washers and B bolt/ washer to the specified torque: 7 lbf·ft (10 N·m. 1.0 kaf·m)
- 17. Fill the crankcase with the recommended oil.

Capacity: 1.22 US qt (1.15 l) after draining and filter change 1.16 US qt (1.10 ℓ) after draining

- 18. Install the engine oil fill cap/dipstick.
- 19. Check the engine oil level by following the steps in Checking & Adding Oil (page 64).

Pour the drained oil into a suitable container and dispose of it in an approved manner (page 160).

## NOTICE

Improper disposal of drained fluids is harmful to the environment.