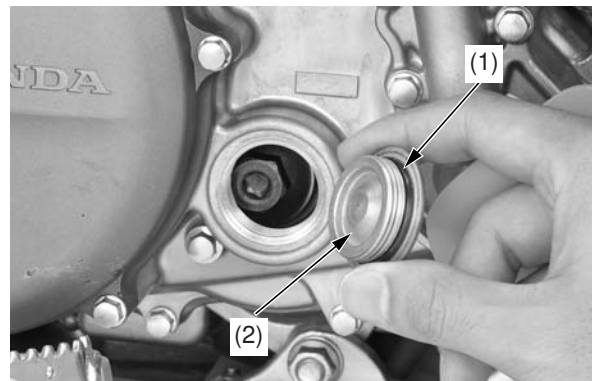


Crankshaft Hole Cap Installation

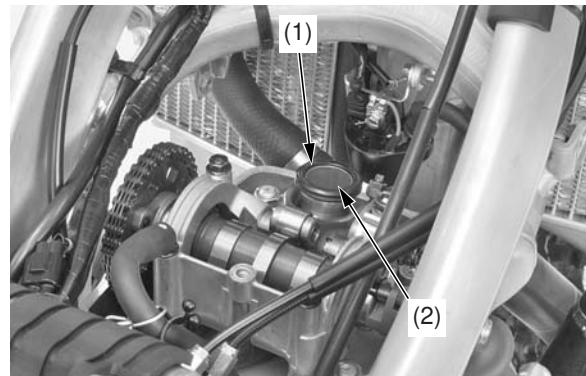
Coat a new O-ring (1) with engine oil and install it onto the crankshaft hole cap (2).
Apply grease to the crankshaft hole cap threads. Install and tighten the crankshaft hole cap to the specified torque:
15 N·m (1.5 kgf·m, 11 lbf·ft)



(1) O-ring
(2) crankshaft hole cap

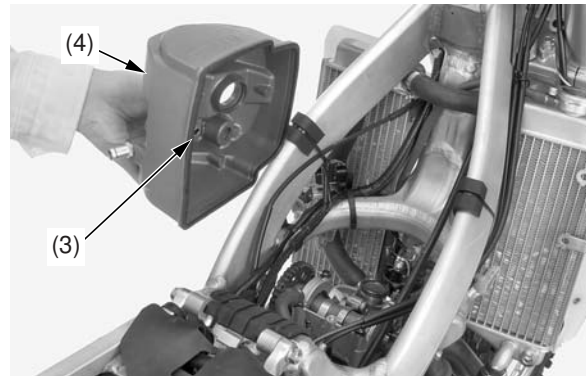
Cylinder Head Cover Installation

1. Check the spark plug hole packing (1) is in good condition, replace it if necessary. Apply engine oil to the spark plug hole packing and install it to the spark plug hole (2).



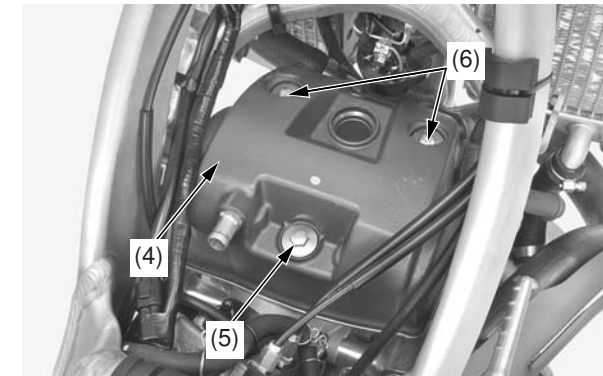
(1) spark plug hole packing
(2) spark plug hole

2. Inspect the cylinder head cover packing (3) for damage or deterioration, replace it if necessary. Install the cylinder head cover packing into the groove of the cylinder head cover (4).



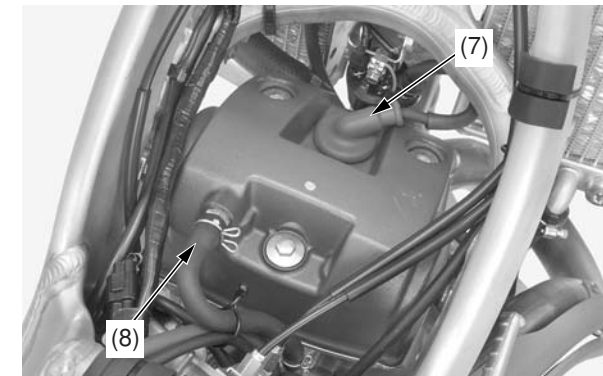
(3) cylinder head cover packing
(4) cylinder head cover

3. Install the cylinder head cover (4).
4. Tighten the cylinder head cover A bolt (5) and cylinder head cover B bolts (6) to the specified torque:
10 N·m (1.0 kgf·m, 7 lbf·ft)



(4) cylinder head cover
(5) cylinder head cover A bolt
(6) cylinder head cover B bolts

5. Connect the spark plug cap (7) and breather tube (8).



(7) spark plug cap
(8) breather tube

6. Install the fuel tank and the seat (pages 36, 38).