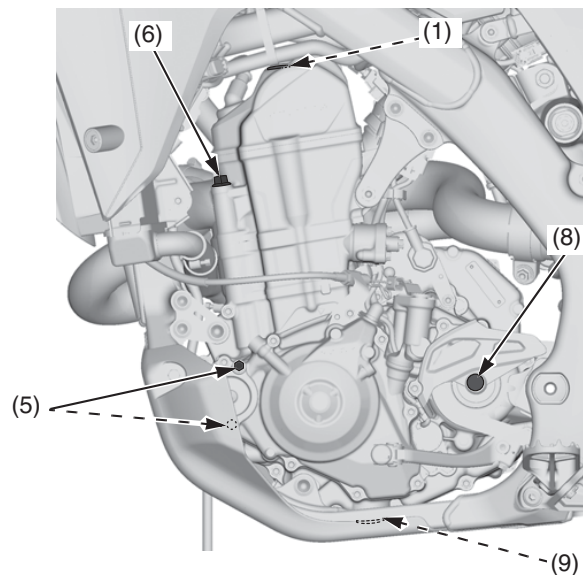


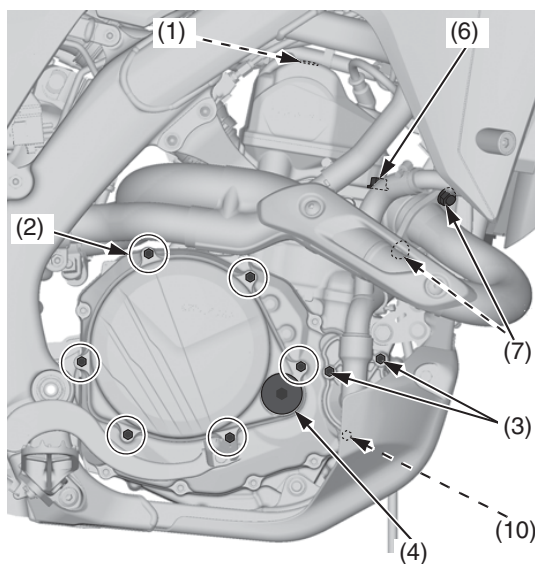
Nuts, Bolts, Fasteners

Check and tighten nuts, bolts, and fasteners before every outing.

LEFT SIDE



RIGHT SIDE



ENGINE

Item	Torque			Remarks	
	lbf-ft	N-m	kgf-m		
1	Cylinder head cover socket bolts	7	10	1.0	
2	Clutch cover bolts	7	10	1.0	
3	Water pump cover bolts	7	10	1.0	
4	Crankshaft hole cap	11	15	1.5	NOTE 1
5	Oil filter cover bolts	7	10	1.0	
6	Cylinder head bolts	37	50	5.1	NOTE 2
7	Exhaust pipe joint nuts	15	20	2.0	
8	Drive sprocket bolt	23	31	3.2	
9	Engine oil drain bolt	13	18	1.8	NOTE 2
10	Coolant drain bolt	7	10	1.0	

NOTES: 1. Apply grease to the threads.

2. Apply engine oil to the threads and seating surface.

(cont'd)