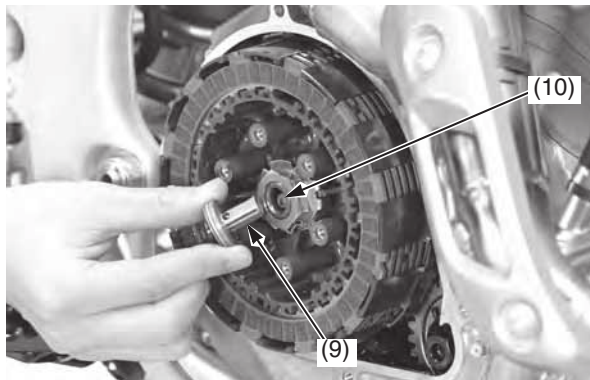
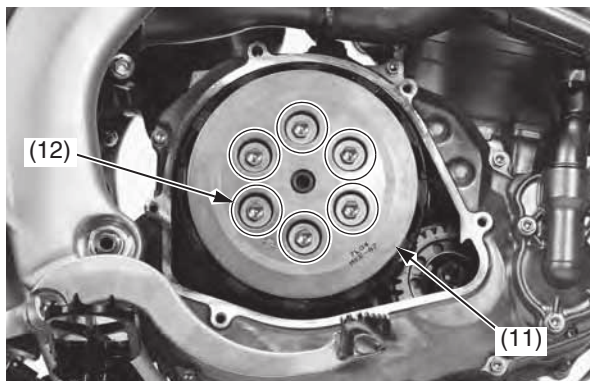


3. Install the clutch lifter (9) onto the clutch lifter rod (10).



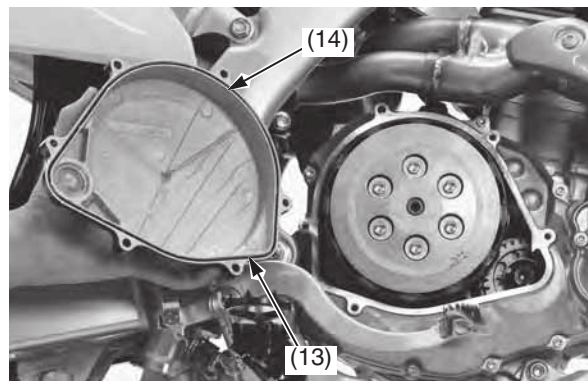
(9) clutch lifter (10) clutch lifter rod

4. Install the clutch pressure plate (11).
5. Install the six clutch springs and bolts (12).
6. Tighten the bolts in a crisscross pattern in two or three steps to the specified torque:
9 lbf-ft (12 N·m, 1.2 kgf·m)



(11) clutch pressure plate
(12) clutch springs and bolts

7. Apply engine oil to a new O-ring (13) and install it in the groove of the clutch cover (14).
8. Install the cover by tightening the six cover bolts in a crisscross pattern in two or three steps to the specified torque:
7 lbf-ft (10 N·m, 1.0 kgf·m)



(13) O-ring (new)
(14) clutch cover

9. Fill the crankcase with the recommended oil (page 63).