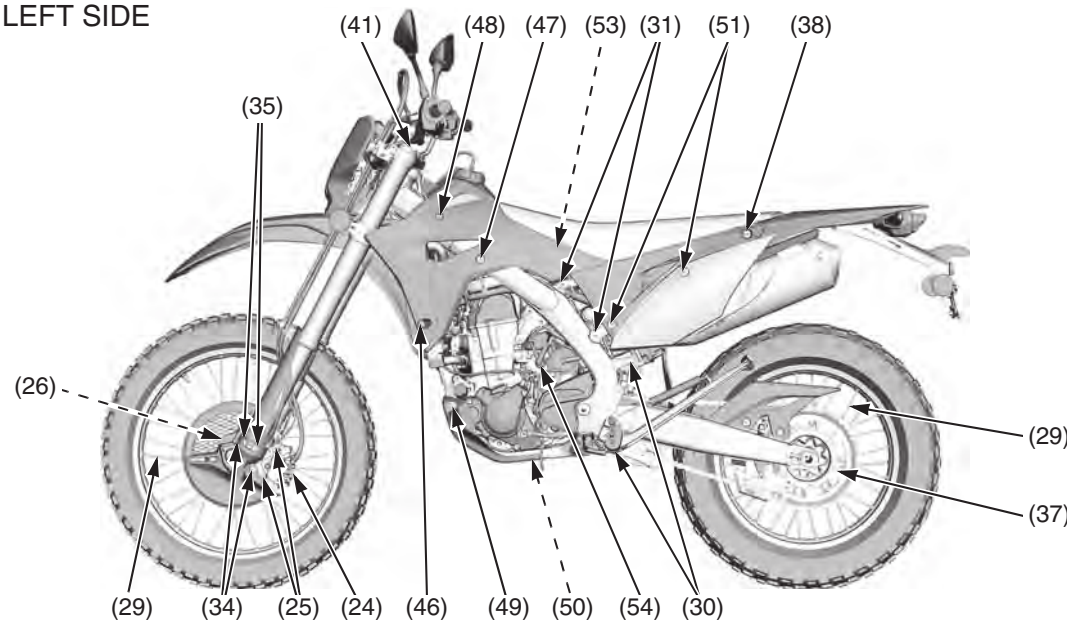
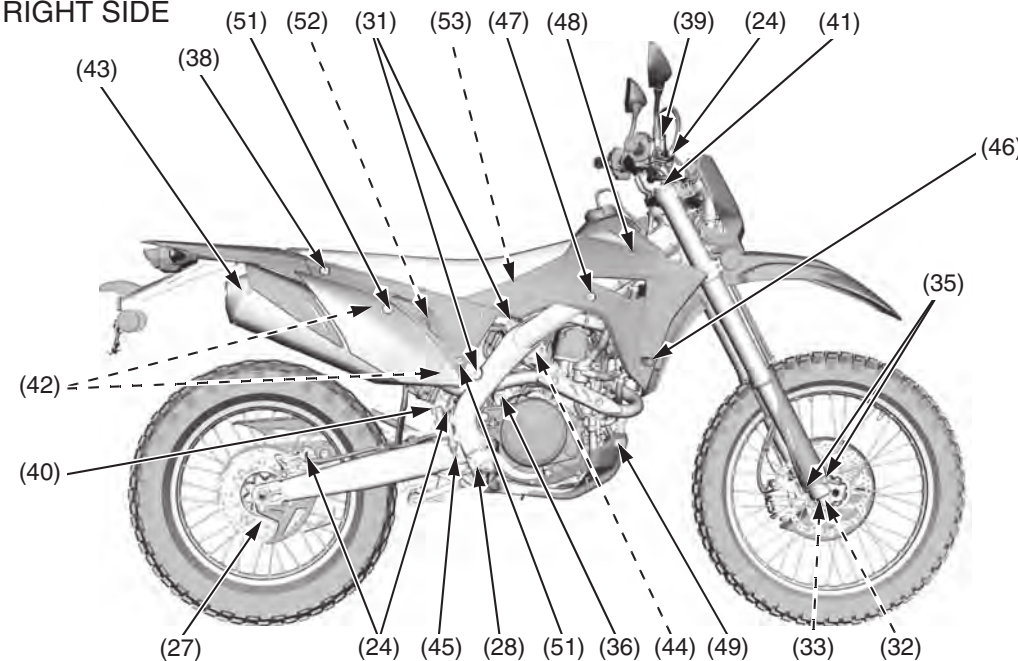


LEFT SIDE



RIGHT SIDE



FRAME

Item	Torque			Remarks		
	lbf-ft	N-m	kgf-m			
24	Brake hose oil bolts	25	34	3.5		
25	Front brake caliper mounting bolts				NOTE 4	
26	Front brake disc nuts	12	16	1.6	NOTE 1	
27	Rear brake disc nuts	12	16	1.6	NOTE 1	
28	Brake pedal pivot bolt	27	36	3.7		
29	Spokes	(front)	2.7	3.7	0.4	
		(rear)	2.7	3.7	0.4	
30	Drive chain roller	(upper)	9	12	1.2	NOTE 4
		(lower)	9	12	1.2	NOTE 1
31	Subframe bolts	(upper)	24	32	3.3	
		(lower)	36	49	5.0	
32	Fork center bolt	51	69	7.0		
33	Fork center bolt lock nut	21	28	2.9		
34	Disc cover bolts	10	13	1.3		
35	Fork protector socket bolts	5.2	7.0	0.7	NOTE 4	
36	Muffler clamp bolt	15	20	2.0		
37	Driven sprocket nuts	24	32	3.3	NOTE 1	
38	Seat mounting bolts	19	26	2.7		
39	Front brake reservoir cap screws	0.7	1.0	0.1		
40	Rear brake reservoir cap bolts	0.7	1.0	0.1		
41	Fork air pressure release screw	1.0	1.3	0.1		
42	Muffler mounting bolt	A	19	26	2.7	
		B	19	26	2.7	
43	Tail cap cover bolts		6.6	9.0	0.9	
		Spark arrester mounting bolts	3.9	5.25	0.5	
44	Throttle cable adjuster lock nuts	3.0	4.0	0.4		
45	Rear master cylinder push rod lock nut	4.4	5.9	0.6		
46	Shroud A bolts	7	10	1.0		
47	Shroud B bolts	7	10	1.0		
48	Shroud C bolts	3.8	5.2	0.5		
49	Engine guard A bolts/washers	7	10	1.0		
50	Engine guard B bolt/washer	7	10	1.0		
51	Side cover bolts	7	10	1.0		
52	Air cleaner retaining bolt	1.8	2.4	0.2		
53	Seat support base mounting bolts	7	10	1.0		
54	Starter motor terminal bolt	5.2	7	0.7		

NOTES: 1. U-nut
4. Alock bolt: replace with a new one.