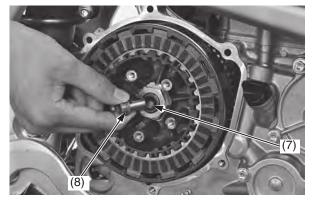
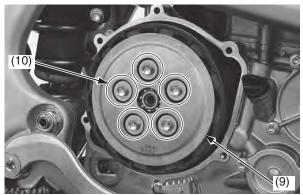
Clutch System

- 3. Insert the clutch lifter rod (7) into the mainshaft.
- 4. Apply engine oil to the clutch lifter (8), install the clutch lifter onto the clutch lifter rod.

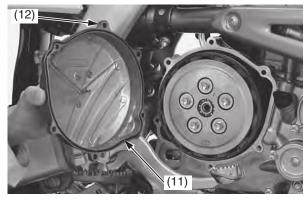


- (7) clutch lifter rod
- (8) clutch lifter
- 5. Install the clutch pressure plate (9).
- Install the five clutch springs and bolts (10).
- 7. Tighten the bolts in a crisscross pattern in two or three steps to the specified torque: 9 lbf·ft (12 N·m, 1.2 kgf·m)



(9) clutch pressure plate (10) clutch springs and bolts

8. Apply engine oil to a new O-ring (11) and install it in the groove of the clutch cover (12).



(11) O-ring (new) (12) clutch cover

- 9. Install the cover by tightening a new washer (13), three clutch cover A bolts (14), clutch cover B bolt (15) and two clutch cover C bolts (16) in a crisscross pattern in two or three steps to the specified torque:
 - 7 lbf·ft (10 N·m, 1.0 kgf·m)



- (13) washer (new)
- (14) clutch cover A bolts
- (15) clutch cover B bolt
- (16) clutch cover C bolts
- 10. Fill the crankcase with the recommended engine oil. (page 65).