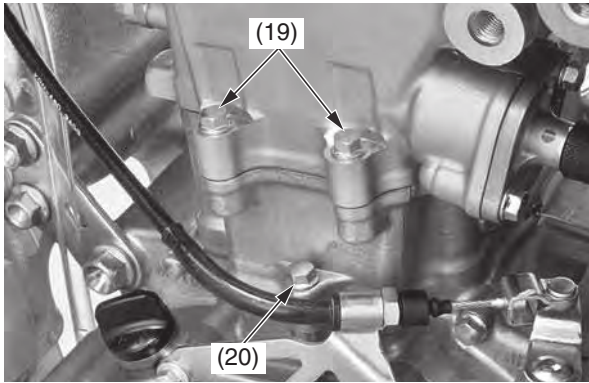


- 20. Remove the cylinder head A bolts (19).
- 21. Loosen the cylinder bolt (20).



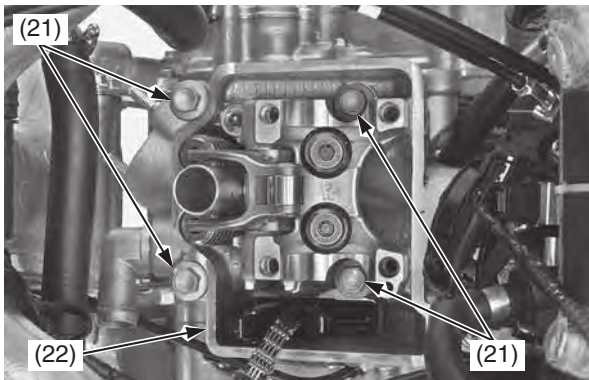
(19) cylinder head A bolts
(20) cylinder bolt

- 22. Remove the cylinder head B bolts, washers (21) and the cylinder head (22).

Loosen the bolts in a crisscross pattern in two or three steps.

NOTICE

Do not let the washers and cam chain fall into the crankcase.

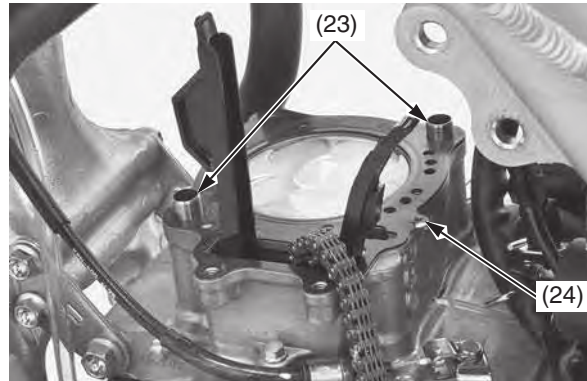


(21) cylinder head B bolts and washers
(22) cylinder head

- 23. Remove the dowel pins (23) and cylinder head gasket (24).

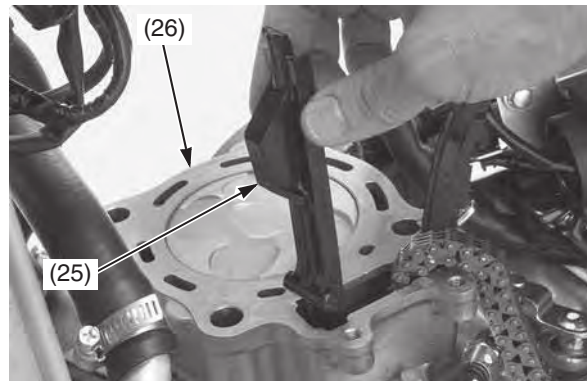
NOTICE

Do not let the dowel pins and cam chain fall into the crankcase.



(23) dowel pins
(24) cylinder head gasket

- 24. Remove the cam chain guide (25) from the cylinder (26).



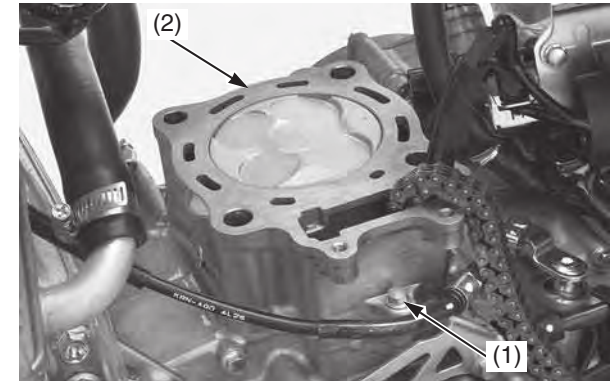
(25) cam chain guide
(26) cylinder

Cylinder Removal

- 1. Remove the cylinder bolt (1) and cylinder (2).

NOTICE

*Do not let the cam chain fall into the crankcase.
Do not pry on or strike the cylinder.*



(1) cylinder bolt (2) cylinder

(cont'd)