

Piston/Piston Rings/Piston Pin

2. Route the cam chain through the cylinder head. Install the cylinder head (3).

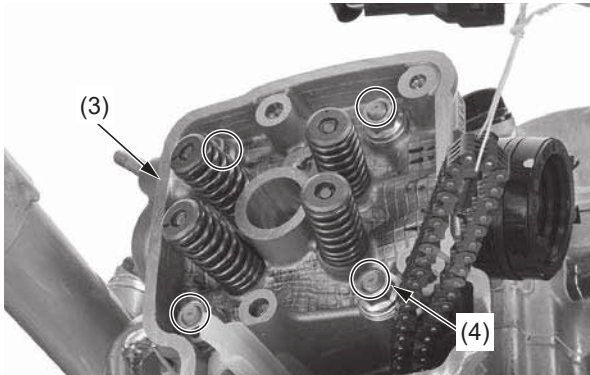
NOTICE

Do not damage mating surfaces when installing the cylinder head.

3. Apply engine oil to the cylinder head nut threads and seating surfaces. Install the washers and cylinder head nuts (4). Tighten the cylinder head nuts in a crisscross pattern in two or three steps to the specified torque:
21 lbf·ft (29 N·m, 3.0 kgf·m)

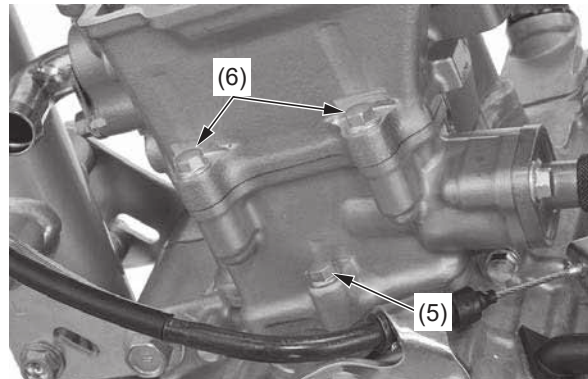
NOTICE

Do not let the washers and nuts fall into the crankcase.



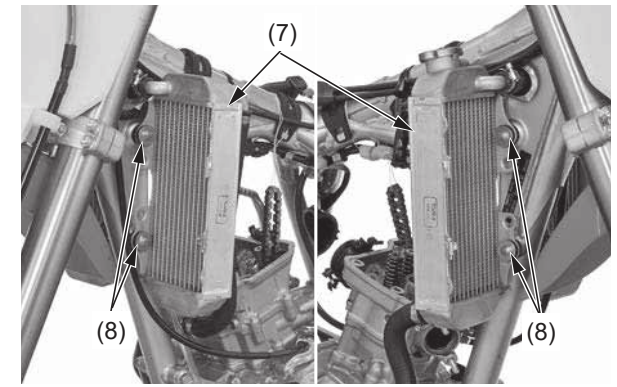
- (3) cylinder head
- (4) cylinder head nuts/washers

4. Install the cylinder bolt (5) and cylinder head bolts (6) and tighten them to the specified torque:
7 lbf·ft (10 N·m, 1.0 kgf·m)



- (5) cylinder bolt
- (6) cylinder head bolts

5. Install the radiators (7) and tighten the radiator mounting bolts/washers (8).



- (7) radiators
- (8) radiator mounting bolts/washers