

Apply grease to the splines on both end of the axle.  
 Install the wheel hubs, wheel hub collars, and wheel hub nuts.  
 Tighten the axle nuts.

**TORQUE:**

With washer '85:

100–120 N·m  
 (10.0–12.0 kg·m, 72–87 ft·lb)

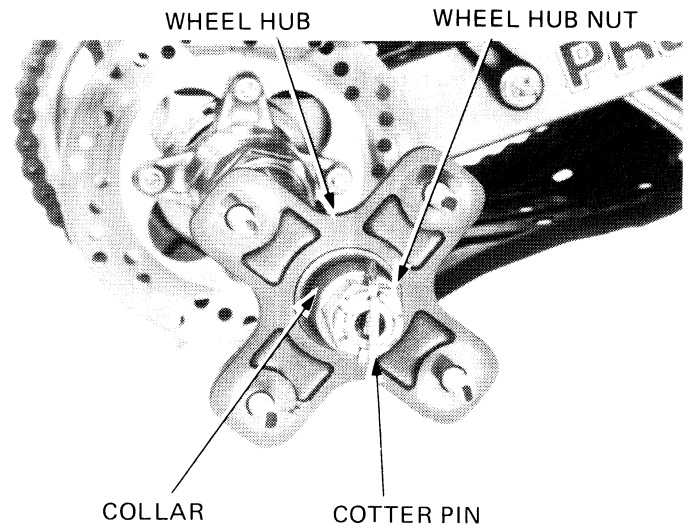
Flange nut type AFTER MID '85:

120–170 N·m  
 (12.0–17.0 kg·m, 87–123 ft·lb)

Install new cotter pins and spread the ends as shown.

Install the rear wheels (Page 11-3).

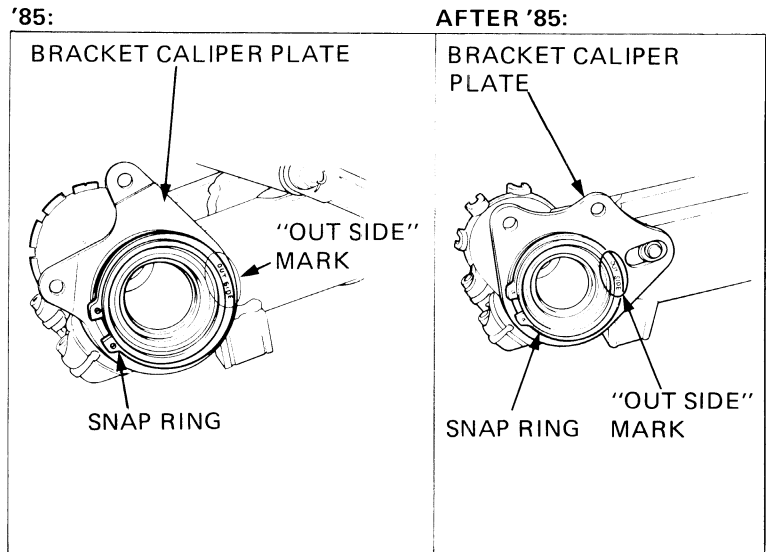
Adjust drive chain slack (Page 2-10).



## REAR WHEEL BEARINGS

### BEARING HOLDER REMOVAL

Remove the rear wheels and axle (Page 11-3).  
 Remove the snap ring and brake caliper mounting plate.



Remove the two socket bolts and rubber seals from the swing arm.  
 Remove the stopper bolt.

