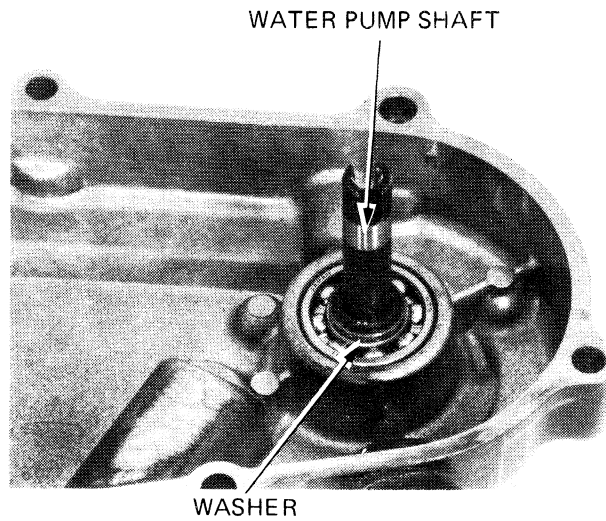


INSTALLATION

Install the water pump shaft.

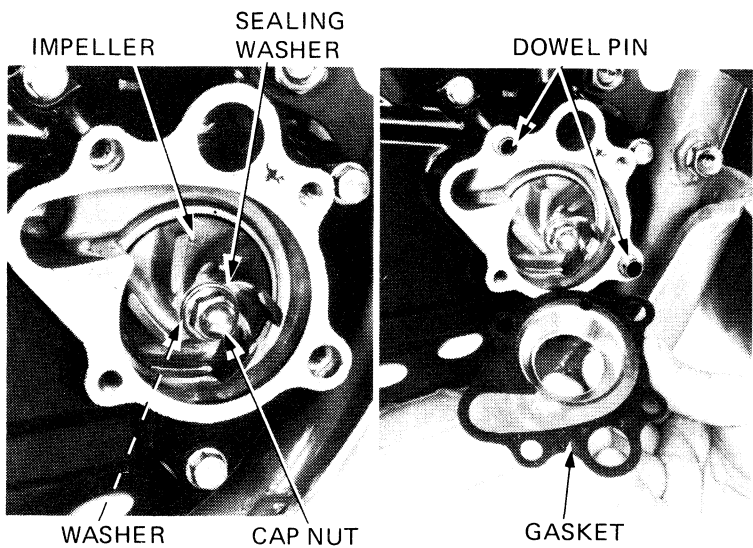
Install the right crankcase cover (Page 7-10).



Install the washer onto the water pump shaft.
Install the impeller, sealing washer, and cap nut.
Hold the rotor with a universal holder, then tighten the cap nut.

TORQUE: 8–12 N·m
(0.8–1.2 kg·m, 6–9 ft·lb)

Install a new gasket and the dowel pins.



Install the water pump cover with a new gasket.

Install the water pump cover attaching bolts.

