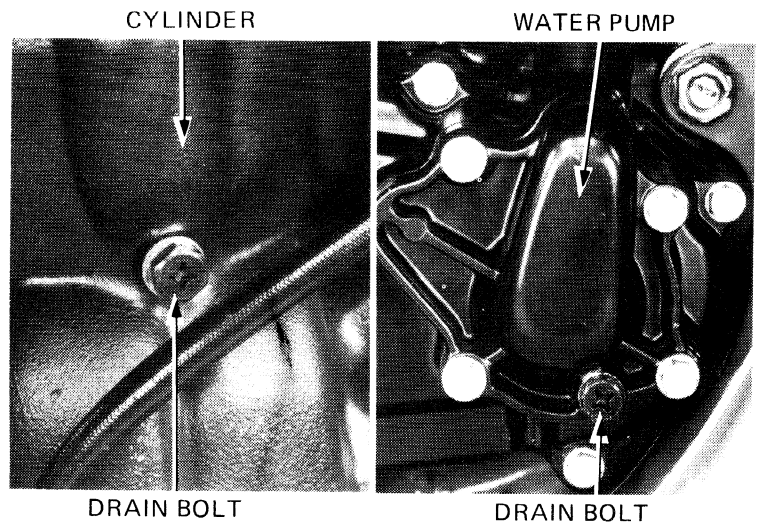
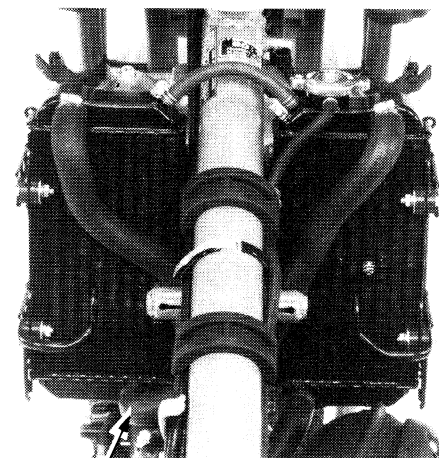


Remove the coolant drain bolt at the cylinder and water pump, and drain the coolant.
Check that the drain bolt sealing washers are in good condition, then install the drain bolts.



Remove the left radiator lower hose from the bottom of left radiator.
Drain the coolant from the left radiator and radiator hose.
Drain the coolant from the reserve tank.
Install the radiator hose.



RADIATOR HOSE

Pour recommended coolant mixture (Page 9-1) slowly through the radiator filler hole up to the filler neck.
Pour recommended coolant mixture (Page 9-1) into the reserve tank.

CAPACITY: 910 cc (31 US oz, 0.802 Imp qt)
RADIATOR: 700 cc (23 US oz, 0.617 Imp qt)
RESERVE TANK: 210 cc (7 US oz, 0.185 Imp qt)

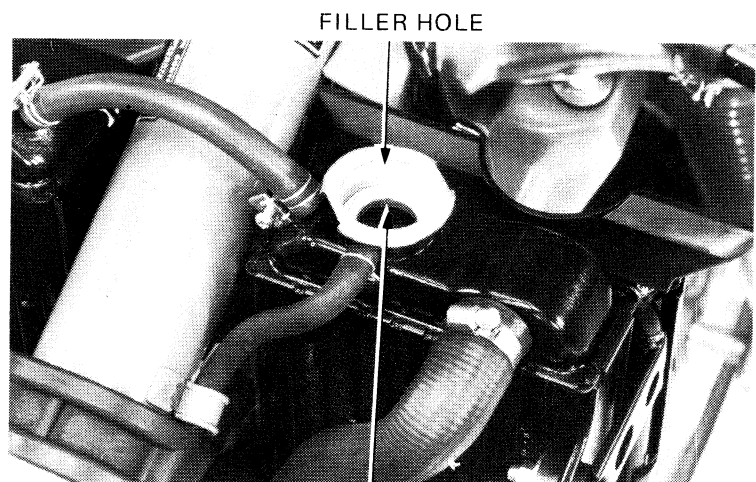
Bleed air from the system as follows:

1. Start the engine and let it idle.
2. Check that there are no air bubbles in the coolant around the filler hole, and the level stabilizes.
3. Stop the engine and replenish coolant up to the filler hole.
4. Check the level of coolant in the reserve tank if necessary, raise the level up to the F mark.

Install the radiator cap securely.

NOTE

After the above steps have been completed, check for leaks.



FILLER NECK