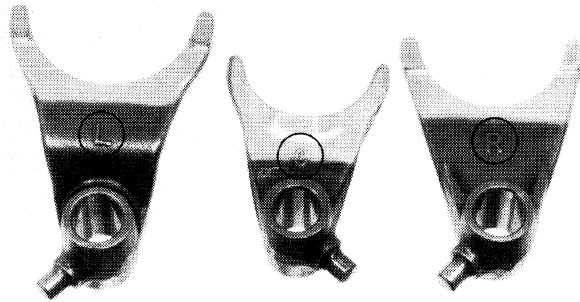


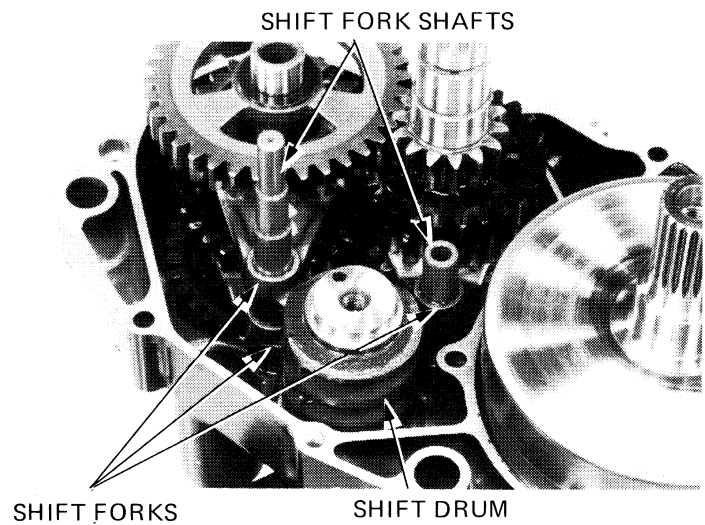
Install the shift drum and shift forks.

CAUTION

Install the shift forks with their marks facing toward the left crankcase.



Slide the shift fork shafts through the shift forks, and into the crankcase. After installing, check for smooth operation.



CRANKSHAFT

Separate the crankcase (Page 8-6).
Remove the transmission (Page 8-7).
Remove the oil seal.

Remove the crankshaft from the left crankcase using a hydraulic press.

