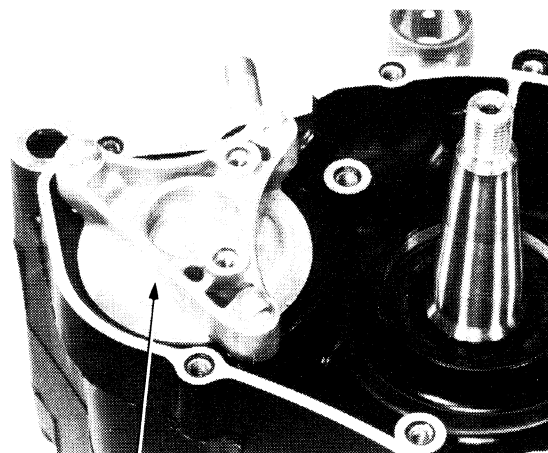


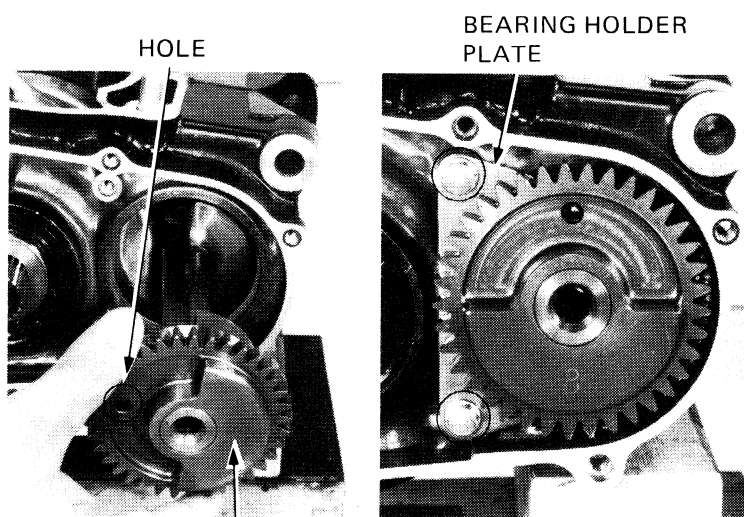
INSTALLATION

Install the bearing holder.
Install the alternator (Page 6-3).



BEARING HOLDER

Install the balancer driven gear and balancer driven gear bearing holder plate.



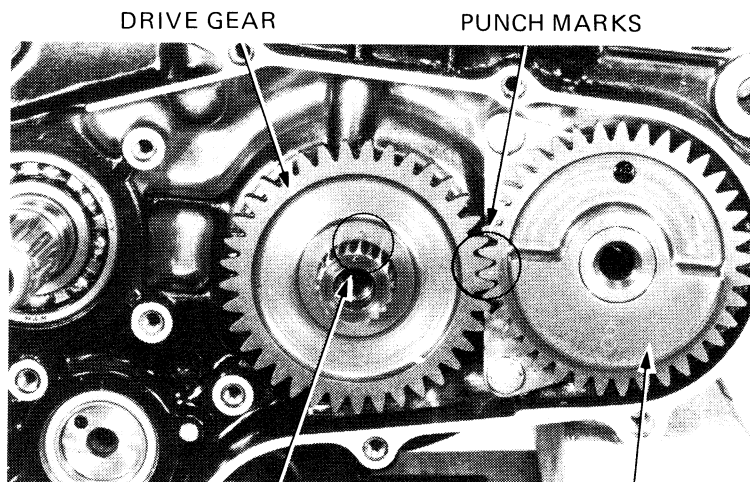
HOLE

BEARING HOLDER
PLATE

BALANCER DRIVEN GEAR

Align the punch marks on the crankshaft and balancer drive gear and install the drive gear onto the crankshaft.

Install the balancer driven gear aligning the punch mark on the balancer driven gear with the punch mark on the drive gear.



DRIVE GEAR

PUNCH MARKS

PUNCH MARKS

DRIVEN
GEAR