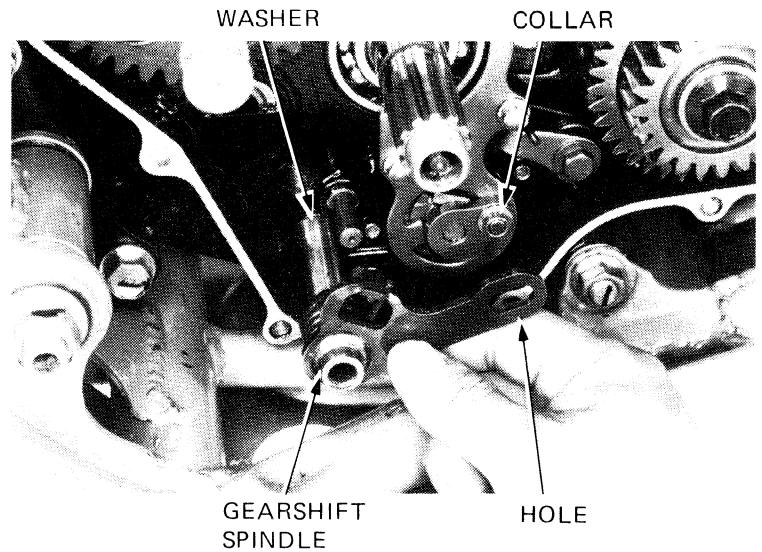


## CLUTCH/GEARSHIFT LINKAGE/KICK STARTER

Install the washer and gearshift spindle, align the collar on the drum shifter with the hole on the gearshift spindle.



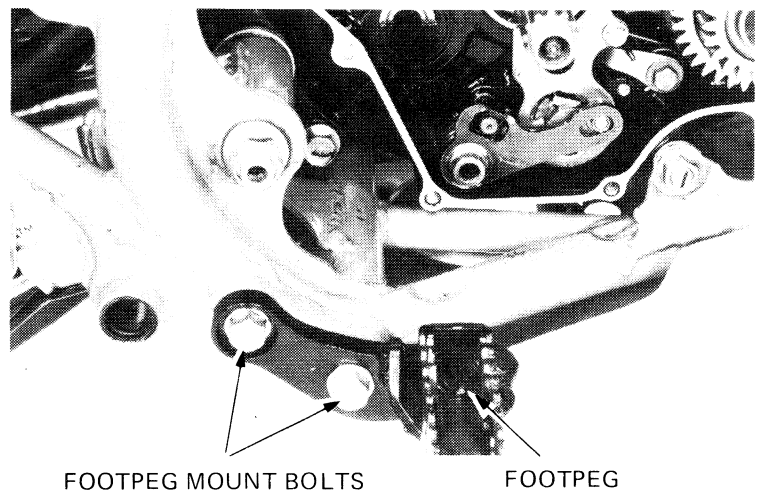
Install the forward footpeg mount bolt and tighten the mount bolts.

**TORQUE: 50–60 N·m**  
(5.0–6.0 kg·m, 36–43 ft·lb)

Install the gearshift pedal.

**TORQUE: 10–14 N·m**  
(1.0–1.4 kg·m, 7–10 ft·lb)

Install the clutch (Page 7-7).  
Install the right crankcase cover (Page 7-10).



## KICK STARTER

### REMOVAL

Remove the followings:

- right crankcase cover (Page 7-3).
- clutch (Page 7-3).
- two washers and collar.
- kick starter pinion gear.

