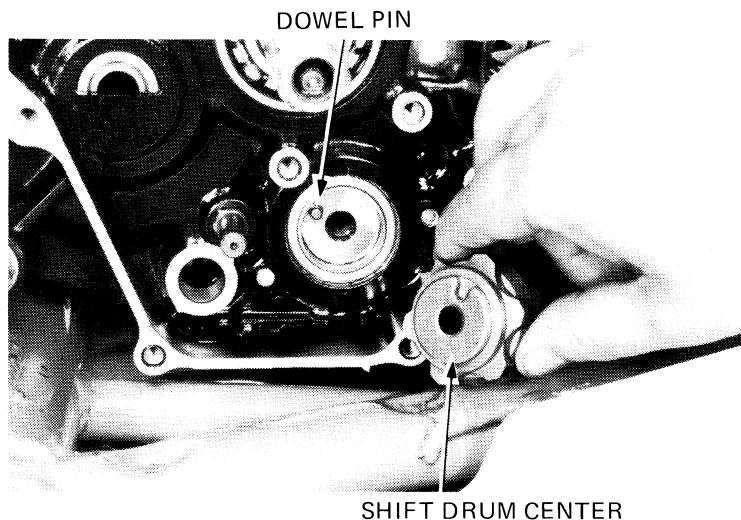


INSTALLATION

Install the dowel pin into the shift drum.
Install the shift drum center aligning the groove in the drum center with the dowel pin on the drum.



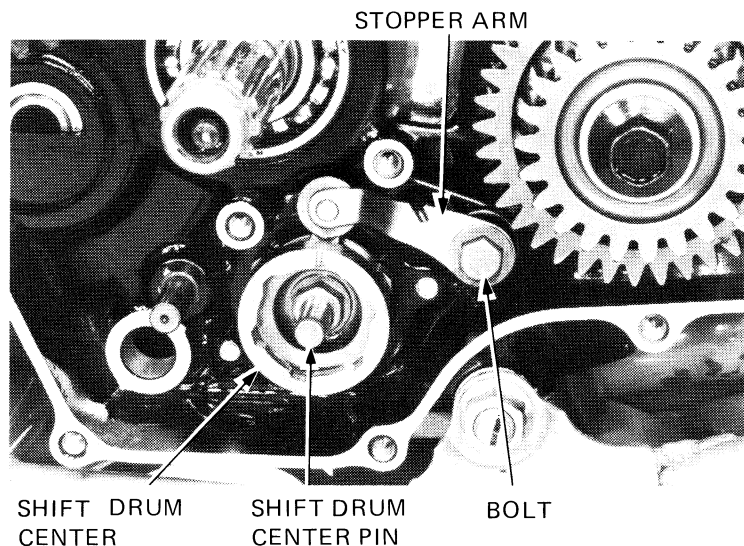
Tighten the shift drum center pin.

TORQUE: 20–24 N·m
(2.0–2.4 kg·m, 14–17 ft·lb)

Install the stopper arm, stopper arm spring and thrust washer.

Tighten the stopper arm bolt.

TORQUE: 10–14 N·m
(1.0–1.4 kg·m, 7–10 ft·lb)



Assemble the ratchet pawls, springs and plungers onto the drum shifter, then install them in the guide plate.

Hold the drum shifter, together and install it onto the shift drum center.

NOTE

Do not forget to install the shifter collar onto the drum shifter.

Install the three mounting bolts.

