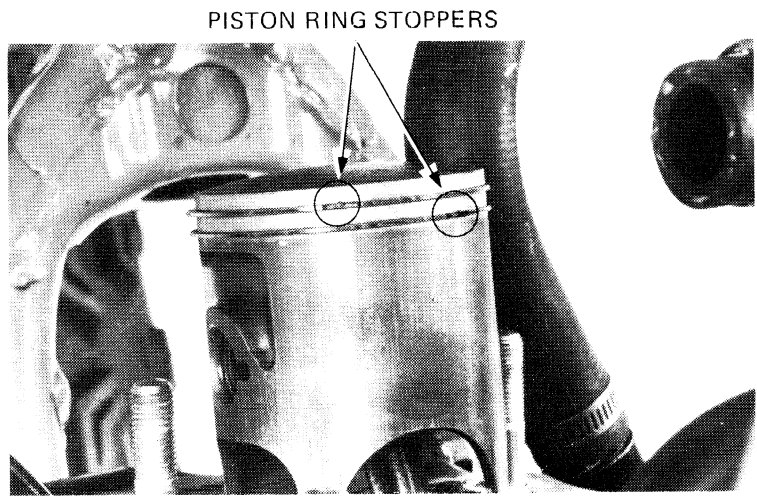
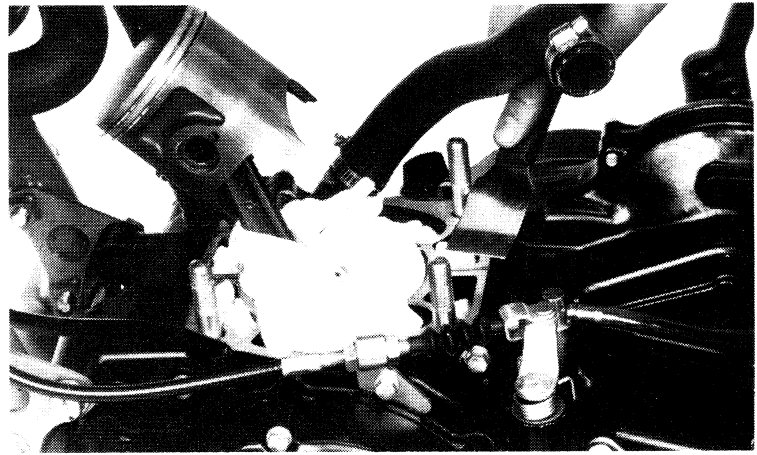


CYLINDER HEAD/CYLINDER/PISTON

Align each ring end gap with the piston ring stoppers in the ring land.



Clean the cylinder base gasket surfaces.



Place the cylinder base gasket and dowel pins on the crankcase.

