

ENGINE REMOVAL/INSTALLATION

ENGINE INSTALLATION

Install the engine in the frame and tighten the engine mounting bolts and hanger plate bolts.

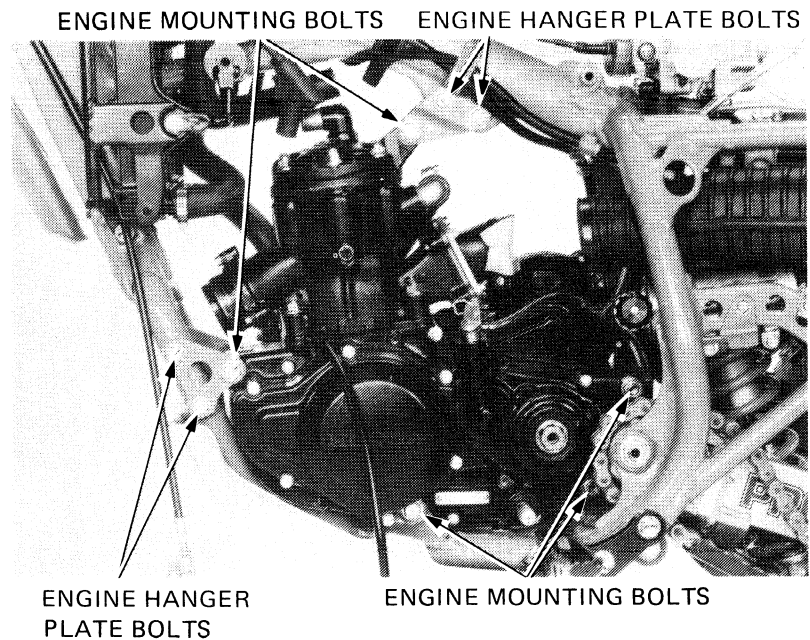
TORQUE:

ENGINE MOUNTING BOLT (10 mm):

50–60 N·m (5.0–6.0 kg·m, 36–43 ft·lb)

ENGINE HANGER PLATE BOLT (8 mm):

25–35 N·m (2.5–3.5 kg·m, 18–25 ft·lb)



Install the drive sprocket with the mark facing out.
Install the sprocket bolt and tighten it.

TORQUE: 30–34 N·m

(3.0–3.4 kg·m, 22–25 ft·lb)

Install the drive sprocket cover.

Install the gear shift pedal.

TORQUE: 10–14 N·m

(1.0–1.4 kg·m, 7–10 ft·lb)

Install the removed parts in the reverse order of removal.

Route the cables and wires properly ('85: Page 1-9, AFTER '85: Page 1-12).

Adjust the clutch lever free play (Page 2-17) and drive chain slack (Page 2-10).

Fill the cooling system with recommended coolant mixture (Page 9-3).

