

4. ENGINE REMOVAL/ INSTALLATION

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GENERAL

The engine must be removed from the frame to service the following parts:

Transmission (Section 8)
Crankshaft (Section 8)

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SPECIFICATIONS

Engine dry weight '85: 25.3 kg (55.7 lb)
Transmission oil capacity AFTER '85: 26.0 kg (57.3 lb)
0.7 ℓ (0.74 U.S. qt., 0.62 Imp. qt.) after disassembly
0.61 ℓ (0.65 U.S. qt., 0.54 Imp. qt.) after draining

TORQUE VALUES

Engine mount bolt (10 mm bolt) 50-60 N·m (5.0-6.0 kg-m, 36-43 ft-lb)
Engine hanger plate bolt (8 mm bolt) 25-35 N·m (2.5-3.5 kg-m, 18-25 ft-lb)
Drive sprocket bolt 30-34 N·m (3.0-3.4 kg-m, 22-25 ft-lb)
Gearshift pedal bolt 10-14 N·m (1.0-1.4 kg-m, 7-10 ft-lb)