Item	Q'ty	Thread Dia. (mm)	Torque N·m (kg-m, ft-lb)	Remarks
Shock absorber upper mounting bolt	1	10	45–55 (4.5–5.5, 33–40)	
Shock link-to-frame bolt	1	12	70–80 (7.0–8.0, 51–58)	
Shock link-to-shock arm bolt	1	12	70–80 (7.0–8.0, 51–58)	
Shock arm-to-swingarm bolt	1	12	70–80 (7.0–8.0, 51–58)	
Swing arm pivot nut	1	14	70–110 (7.0–11.0, 51–80)	
Swing arm bearing holder bolt	2	8	18–25 (1.8–2.5, 13–18)	
Skid plate	4	8	28–34 (2.8–3.4, 20–25)	
Driven sprocket bolt '85:	4	10	32–37 (3.2–3.7, 23–27)	
AFTER '85:	4	10	47–55 (4.7–5.5, 34–40)	
Driven sprocket bolt	4	8	32–37 (3.2–3.7, 23–27)	
Kick starter pedal bolt	1	8	20–35 (2.0–3.5, 14–25)	
Engine hanger plate bolt (8 mm)	6	8	25–35 (2.5–3.5, 18–25)	
Engine mounting bolt (10 mm)	5	10	50–60 (5.0–6.0, 36–43)	
Footpeg mounting bolt	4	10	50–60 (5.0–6.0, 36–43)	
Front fork cap bolt	2	–	15–30 (1.5–3.0, 11–22)	
Shock absorber spring lock nut	1	–	80–100 (8.0–10.0, 58–72)	
Sub muffler mounting bolt	3	8	28–32 (2.8–3.2, 20–23)	
Gear change pedal bolt	1	6	10–14 (1.0–1.4, 7–10)	

Torque specifications listed above are for important fasteners. Others should be tightened to standard torque values listed below.

STANDARD TORQUE VALUES

Item	Torque Values N·m (kg-m, ft-lb)	Item	Torque Values N·m (kg-m, ft-lb)
5 mm bolt and nut	4.5–6 (0.45–0.6, 3–4)	5 mm screw	3.5–5 (0.35–0.5, 2–4)
6 mm bolt and nut	8–12 (0.8–1.2, 6–9)	6 mm screw and 6 mm bolt with 8 mm head	7–11 (0.7–1.1, 5–8)
8 mm bolt and nut	18–25 (1.8–2.5, 13–18)	6 mm flange bolt and nut	10–14 (1.0–1.4, 7–10)
10 mm bolt and nut	30–40 (3.0–4.0, 22–29)	8 mm flange bolt and nut	24–30 (2.4–3.0, 17–22)
12 mm bolt and nut	50–60 (5.0–6.0, 36–43)	10 mm flange bolt and nut	35–45 (3.5–4.5, 25–33)