

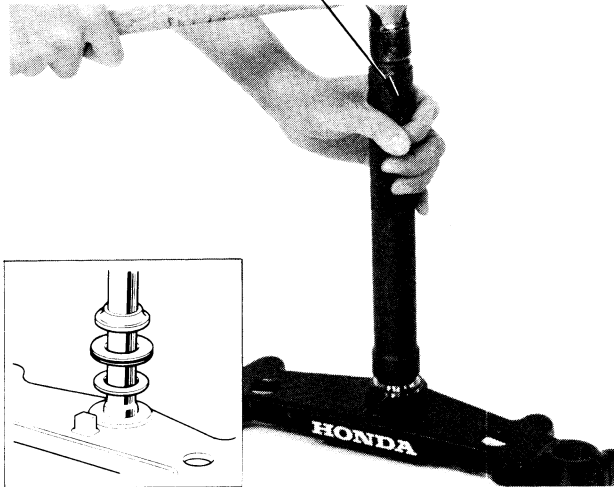


STEERING STEM DRIVER STEERING DRIVER ATTACHMENT
07946-4300100 or 07946-3710600 GN HT-54 (USA only)

STEERING STEM INSTALLATION

Install the washer and dust seal on the steering stem.

Drive the bottom cone race into the steering stem.



DRIVER HANDLE
07749-0010000 or 07749-6110000

Drive in the ball races with a ball race driver.



ATTACHMENT 42 x 47 mm
07746-0010300 or 07946-3290000

Apply grease to the ball races and bottom cone race and install the steel balls on the races.

NOTE

21 steel balls are used for both the top and bottom races.

Slide the steering stem through the steering head from the bottom.

Install the top cone race.
Thread on the top thread nut.

