

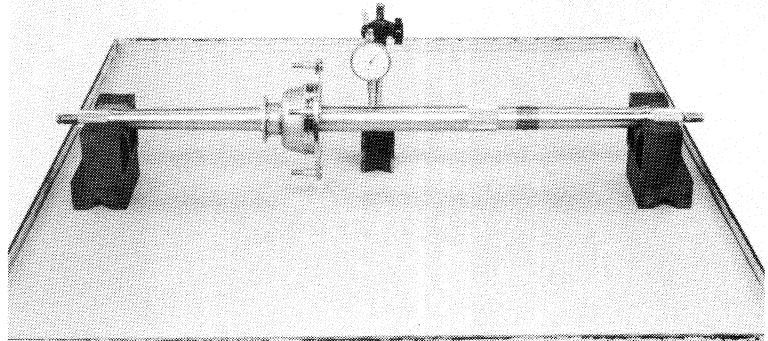
## REAR WHEEL/BRAKE/DRIVE MECHANISM

### AXLE INSPECTION

Place the rear axle in V-blocks and measure the runout.

The actual runout is 1/2 of the Total Indicator Reading.

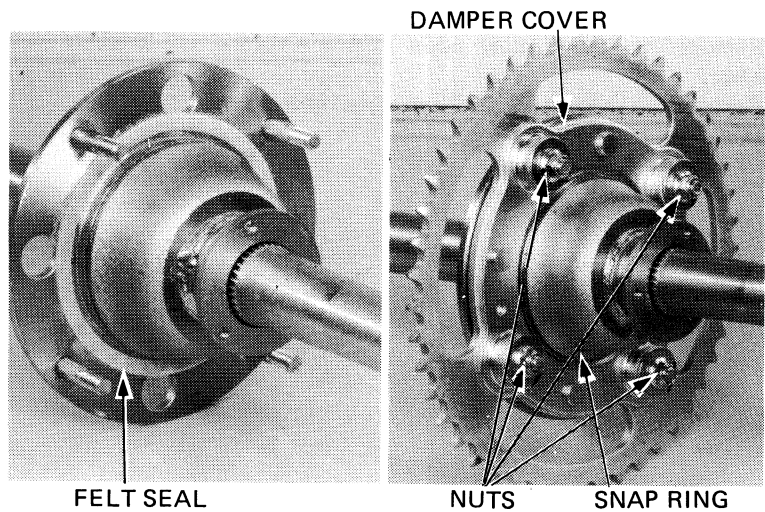
**SERVICE LIMIT: 3.0 mm (0.12 in)**



### AXLE ASSEMBLY

Place the felt seal onto the axle flange. Install the final driven sprocket onto the axle and secure it with the snap ring. Install the damper cover and tighten it with the four nuts.

**TORQUE: 25–30 N·m**  
(2.5–3.0 kg·m, 18–22 ft·lb)



Apply grease to a new O-ring. Install the O-ring over the axle.

