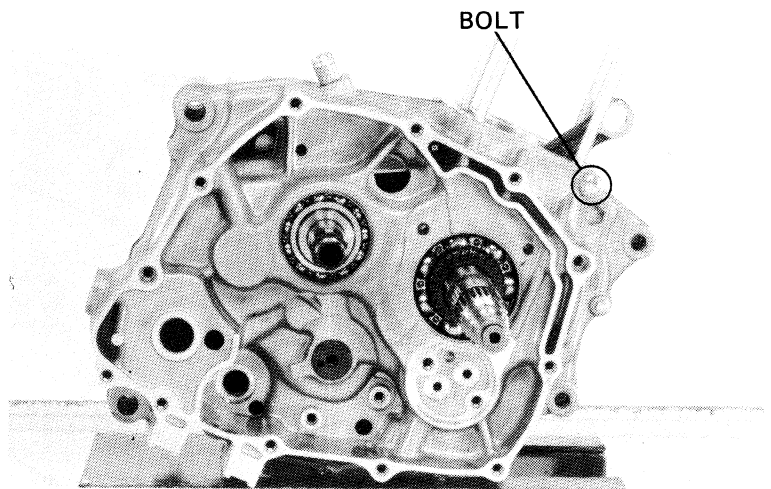


Tighten the right crankcase bolt.

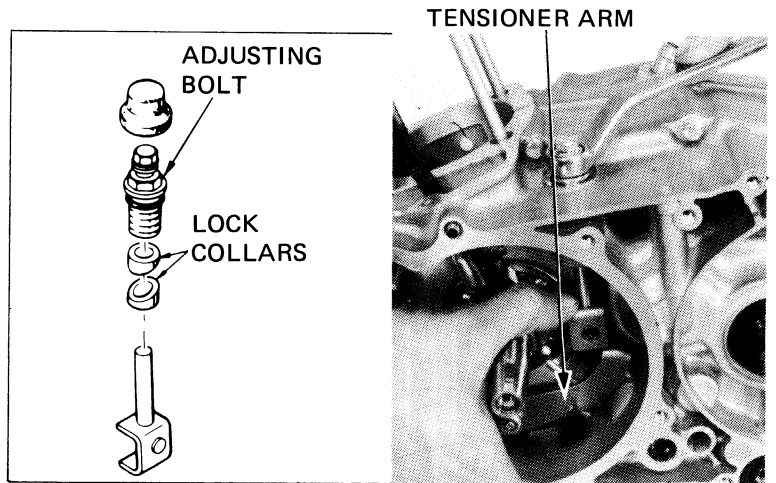


Install the cam chain tensioner and tensioner rod.

Install the cam chain and tensioner arm.  
Install the tensioner lock collar.  
With the tensioner arm held down all the way,  
tighten the adjusting bolt.

**NOTE**

Note the tensioner lock collar direction.



Install the neutral switch and route the switch wire as shown.  
Install the drive sprocket using the fixing plate and three bolts.  
Install the neutral indicator shaft.  
Install the dowel pin.  
Install a new O-ring in the groove of the left crankcase spacer and install the spacer.  
Tighten the left crankcase spacer bolt.

