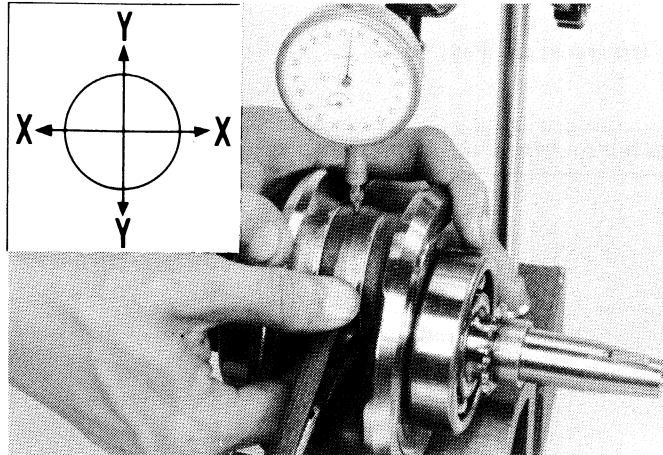


TRANSMISSION/CRANKSHAFT

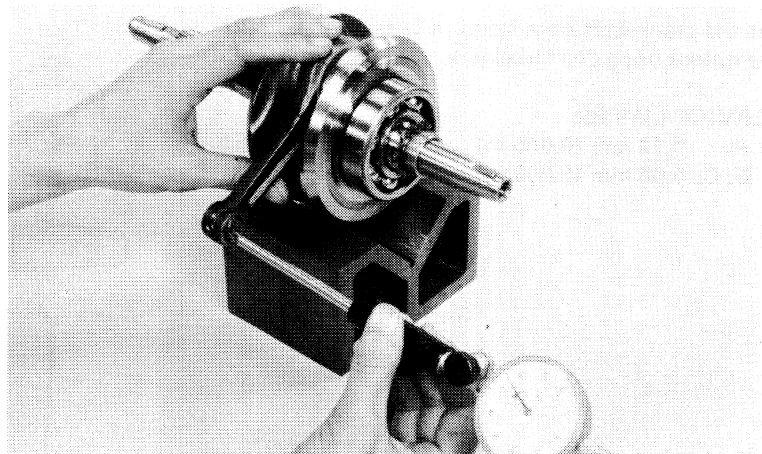
Measure the radial clearance at the connecting rod big end, at two points in the directions indicated by the arrows.

SERVICE LIMIT: 0.05 mm (0.002 in)



Measure the connecting rod small end I.D.

SERVICE LIMIT: 15.06 mm (0.593 in)



CRANKSHAFT BEARING INSPECTION

Spin the crankshaft bearings by hand and check for play.

The bearings must be replaced if they are noisy or have excessive play.

TOOLS:

Driver 07746-0030100

Attachment, 30 mm I.D. 07746-0030300

