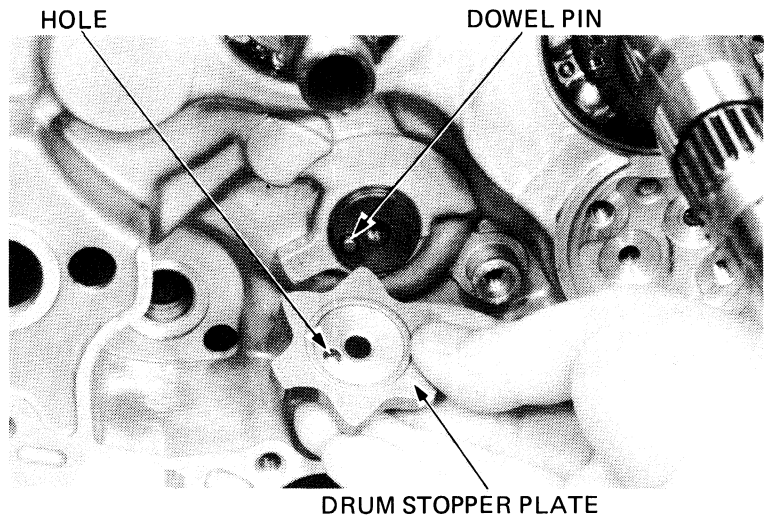


ASSEMBLY

Install the drum stopper plate by aligning the hole and dowel pin.

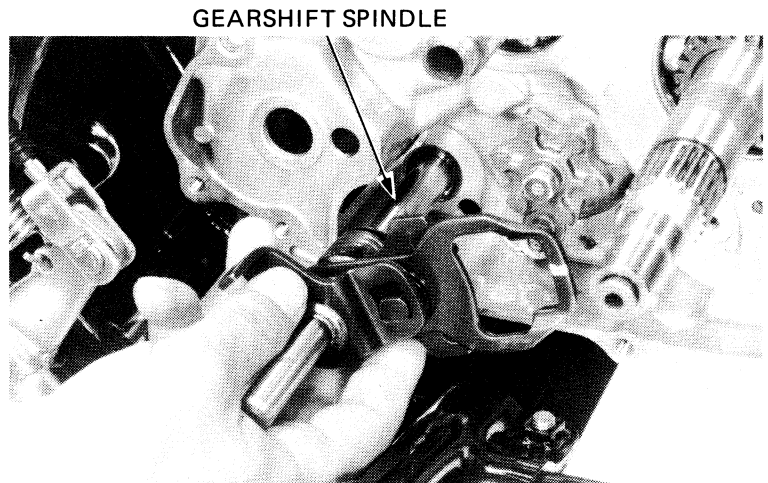
Install the stopper arm.



Assemble and install the gearshift spindle.

Install the following:

- oil pump (Page 8–18).
- manual clutch (Page 8–14).
- centrifugal clutch (Page 8–9).
- clutch lifter (Page 8–5).
- right crankcase cover.



RIGHT CRANKCASE COVER INSTALLATION

Install the dowel pins and a new gasket.
Install the right crankcase cover.

Adjust the clutch (Page 3–15).

Fill the engine with the recommended oil (Page 2–1).

Start the engine and check the clutch for smooth operation.

Be sure there are no oil leaks.

