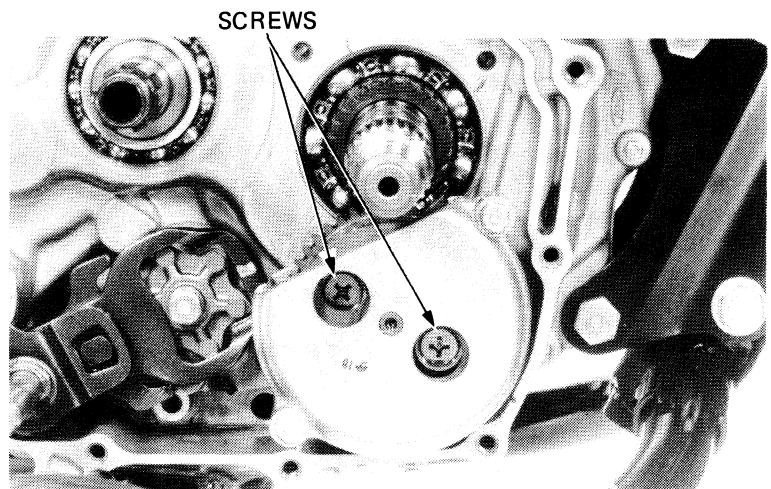


Align the oil pump driven gear holes with the gear cover holes and install the oil pump assembly.

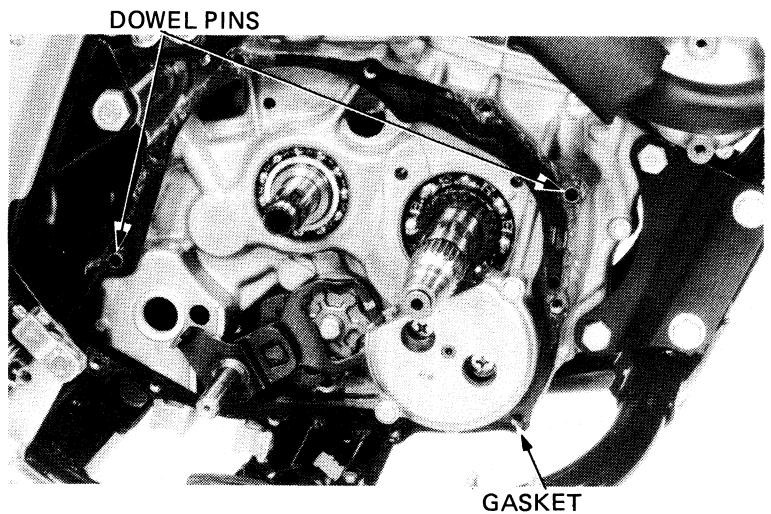
NOTE

Make sure that the O-rings remain in place when installing the pump.

Tighten the two oil pump mounting screws.



Install the two dowel pins and a new gasket.



Install the right crankcase spacer and tighten it with the four bolts.

Install the following:

- clutch (Page 8–14).
- centrifugal clutch (Page 8–9).
- clutch lifter, ball retainer and lifter cam (Page 8–5).
- right crankcase cover (Page 8–3).

