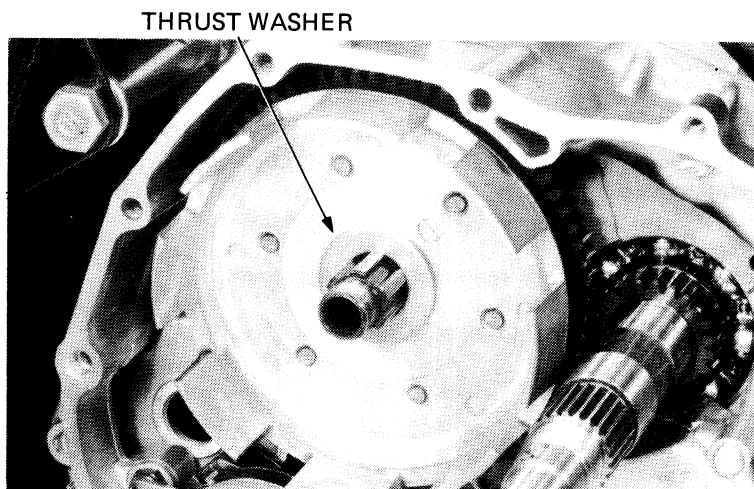


Install the thrust washer and clutch assembly.

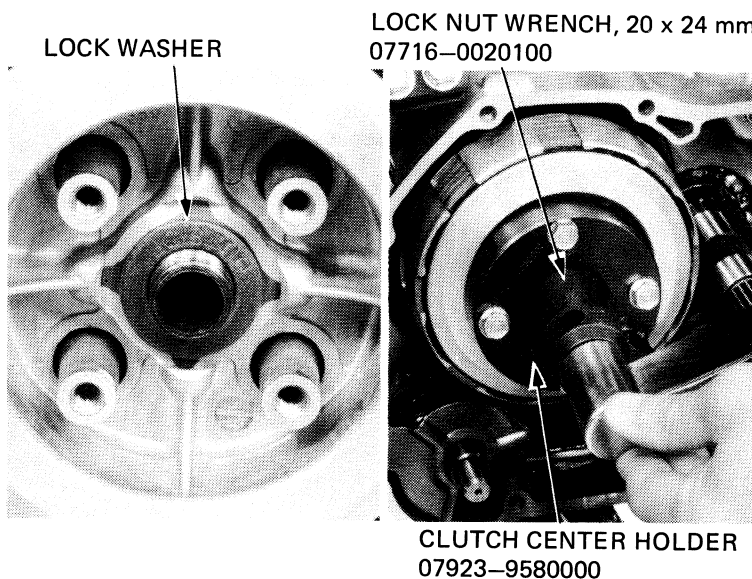


Install the lock washer with the word "OUTSIDE" facing out.

Install the clutch center holder with the clutch bolts.

Tighten the lock nut.

TORQUE: 50–60 N·m
(5.0–6.0 kg-m, 36–43 ft-lb)



Install the clutch springs and lifter plate.
Tighten the clutch bolts.

Install the bearing and push rod.
Install the centrifugal clutch (Page 8–9).

Install the right crankcase cover (Page 8–21).

