

Stake the lock nut into the hole in the crankshaft with a center punch.

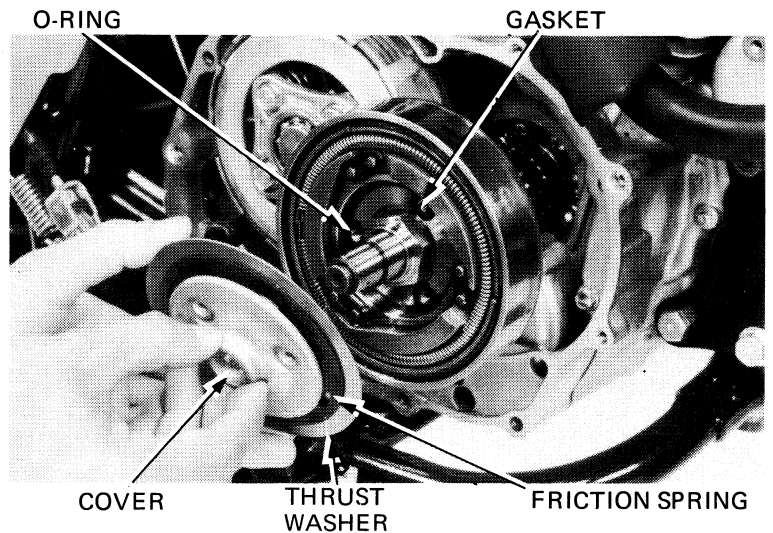


Place the oil filter rotor cover gasket onto the clutch hub.

Slip a new O-ring onto the crankshaft. Install the thrust washer, side friction spring and oil filter rotor cover.

**NOTE**

Align the teeth of the friction spring with the step on the cover.



Tighten the cover bolts.

**TORQUE:** 10–14 N·m  
(1.0–1.4 kg·m, 7–10 ft·lb)

Install the right crankcase cover (Page 8–21).  
Install the recoil starter and gearshift pedal (Page 9–6).

