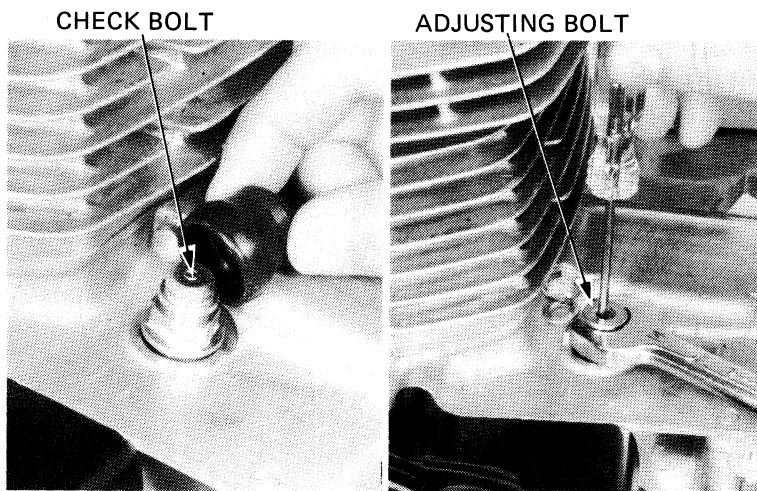
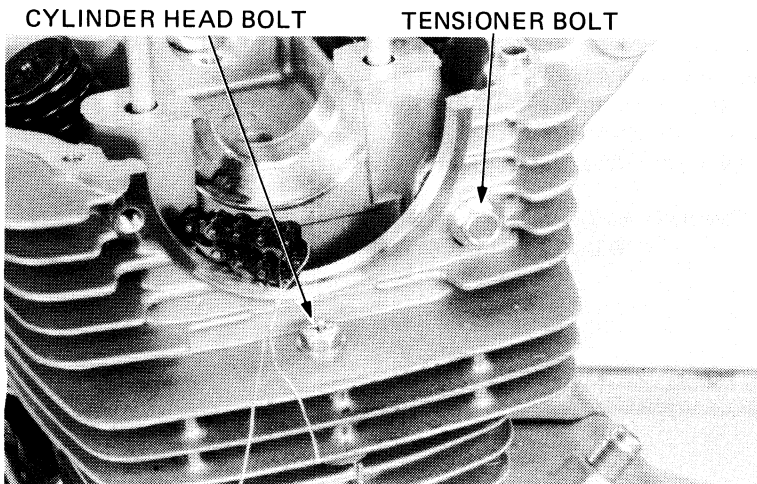


Remove the cam chain tensioner adjusting bolt rubber cap.  
Remove the check bolt and loosen the tensioner adjusting bolt.

Push the tensioner down with a screwdriver, as shown, while tightening the adjusting bolt. Install the check bolt and rubber cap.



Install the cylinder head.  
Install the cylinder head bolt and cam chain tensioner bolt.



Install the dowel pins and camshaft bushing.

### NOTE

Align the camshaft bushing dowel pin with the hole in the cylinder head.

Install the oil hole plug and dowel pins.

