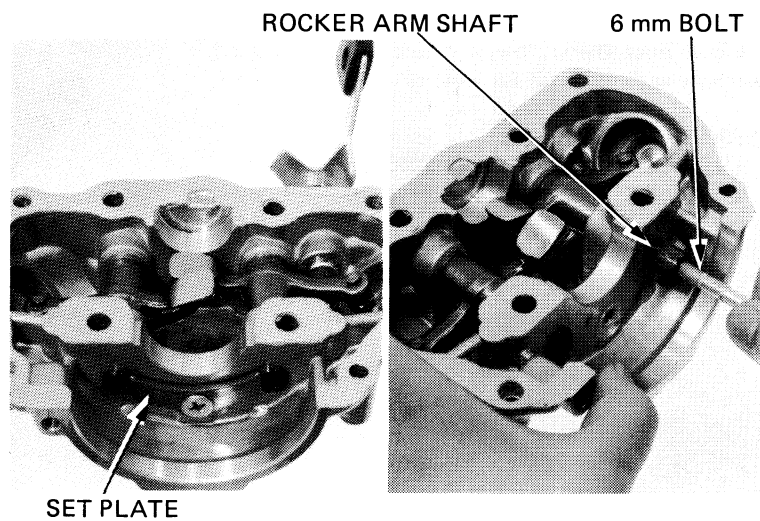


## CYLINDER HEAD/VALVES

Remove the rocker arm shaft set plate.  
Screw a 6 mm bolt into the rocker arm shaft threaded end. Pull on the bolt to remove the shafts and rocker arms.



### ROCKER ARM INSPECTION

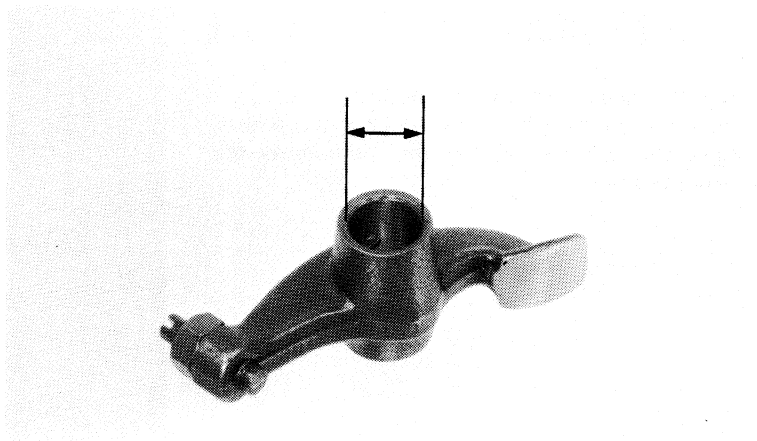
Inspect the rocker arms for damage, wear or clogged oil holes.

#### NOTE

If any rocker arms require servicing or replacement, inspect the cam lobes for scoring, chipping or flat spots.

Measure the I.D. of each rocker arm.

**SERVICE LIMIT: 12.05 mm (0.474 in)**



### ROCKER ARM SHAFT INSPECTION

Inspect the rocker arm shafts for wear or damage.  
Measure the O.D. with a micrometer.

**SERVICE LIMIT: 11.93 mm (0.470 in)**

Calculate the rocker arm-to-shaft clearance.

**SERVICE LIMIT: 0.08 mm (0.003 in)**

