

Frame

Item	Q'ty	Thread Dia. (mm)	Torque N·m (kgf·m, lbf·ft)	Remarks
Handlebar holder bolt	4	8	22 (2,2, 16)	Note 1
Front axle	1	17	69 (7,0, 51)	Note 1
Rear axle	1	17	69 (7,0, 51)	Note 1
Final driven sprocket nut (ED/2E)	4	8	24-30 (2,4-3,0, 17,7-22,1)	Note 3
Final driven sprocket nut (3E/4E)	4	8	30-35 (3,0-3,5, 22,1-25,8)	Note 3
Shock absorber:				
Upper mounting bolt/nut	1	10	39 (4,0, 29)	Note 4
Lower mounting bolt/nut	1	10	39 (4,0, 29)	Note 4
Fork top pinch bolt	2	8	21 (2,1, 15,4)	Note 1
Fork bottom pinch bolt	4	8	21 (2,1, 15,4)	Note 1
Swingarm pivot nut	1	14	69 (7,0, 51)	Note 1
Front brake disc mounting bolt	4	6	18-20 (1,8-2,0, 13-15)	Note 2
Rear brake disc mounting bolt	4	6	16-18 (1,6-1,8, 11-13)	Note 2
Side stand pivot nut	1	10	23 (2,3, 17)	Note 2
Side stand bracket mounting bolt	2	8	26 (2,7, 20)	Note 2
Exhaust pipe flange bolt	1	6	12 (1,2, 9)	Note 1
Engine hanger:				
Upper hanger bolt/nut	1	8	24 (2,4, 17)	Note 1
Front hanger bolt	1	10	49 (5,0, 36)	Note 1
Down tube mounting bolt	4	8	25 (2,6, 19)	Note 1
Front axle holder bolt	2	6	23 (2,3, 17)	Note 1
Skid plate:				
Front mounting bolt	2	8	26 (2,7, 20)	Note 4
Throttle housing bolt	2	5	4,2 (0,43, 3,1)	Note 4
Clutch lever holder bolt	2	5	3,2 (0,33, 2,4)	Note 4
Front brake master cylinder holder bolt	1	8	22 (2,2, 16)	Note 4
Front brake caliper mounting bolt	2	6	3,2 (0,33, 2,4)	Note 2
Brake hose:				
Front master cylinder	1	10	27 (2,8, 20)	Note 2
Front caliper	1	10	27 (2,8, 20)	Note 2
Rear master cylinder	1	10	27 (2,8, 20)	Note 2
Rear brake caliper	1	10	27 (2,8, 20)	Note 2

Item	Q'ty	Thread Dia. (mm)	Torque N·m (kgf·m, lbf·ft)	Remarks
Brake pedal pivot bolt	1	8	29 (3,0, 22)	Note 2
Steering head top thread	1	26	5 (0,5, 3,6)	Note 1
Steering stem nut	1	20	99 (9,9, 73)	Note 1
Clutch hose (master cylinder)	1	10	20 (2,0, 14)	
Rear master cylinder mounting bolt	2	6	8 (0,8, 5,8)	
ECT sensor	1	12	15 (1,5, 11)	
Fuel hose banjo bolt:				
Fuel pump side	1	12	22 (2,2, 16)	
Fuel pump mounting bolt	6	5	7 (0,7, 5,1)	
Front spoke nipple	32	BC 3,5	4,9 (4,9, 3,6)	
Rear spoke nipple	32	4	3 (0,2 - 0,3)	
Shock absorber spring lock nut	1	50	49 (5,0, 36)	
Shock arm bolt/nut	1	10	39 (4,0, 29)	
Shock link bolt/nut	2	10	39 (4,0, 29)	
Clutch oil bleeder bolt	1	10	23 (2,3, 17)	
Rim lock nut	1	8	13 (1,3, 9)	
Fork cap	2	36	23 (2,3, 17)	
Fork cap bolt-to-adjuster case	1	22	34 (3,5, 25)	
Fork adjuster case lock nut	1	10	20 (2,0, 14)	
Right fork center bolt (ED/3E)	1	14	14,7 (1,47, 13)	Note 2
Right fork center bolt (2E/4E)	1	14	34 (3,5, 25)	Note 2
Left fork center bolt (ED/3E)	1	15	24,5 (2,45, 18)	Note 2
Left fork center bolt (2E/4E)	1	15	34 (3,5, 25)	Note 2

Notes: 1. Apply grease to the sliding surface.  
2. Apply a locking agent to the threads.