5. To install the front wheel assembly, reverse the removal procedure.

## WARNING:

- When installing the calipers, fit the brake discs 7 between the brake pads 8 carefully.
- Install the axle holders 4 with the "F" arrow (9) forward and tighten the forward holder nuts (3) first to the specified torque, then tighten the rear nuts to the same torque.

• After installing the wheel, apply the brakes several times and then check if the wheel rotates freely. Recheck the wheel if the brake drags or wheel does not rotate freely.

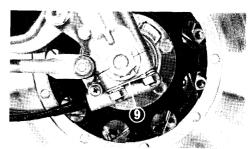
Torque for axle holder: 1.8-2.5 kg·m (13-18 lbs-ft)

Torque for caliper attaching bolts: 1.8-2.5 kg·m (13-18 lbs-ft)



T Brake disc

® Brake pads



(9) "F" arrow