

5. Align the chain adjuster index marks (4) with the corresponding scale (5) graduations on both sides of the swing arm.

Both left and right marks should correspond. If the axle is misaligned, turn the left or right adjusting bolt until the marks correspond on the scale graduation on the swingarm and recheck chain slack.

6. Tighten the axle nut to specified torque.

Axle nut torque:

**95 N·m (9.5 kg-m , 69 lb-ft)**

7. Tighten the adjusting bolts lightly, then tighten the lock nuts by holding the adjusting bolts with a spanner.

**CAUTION:**

**\* Damage to the bottom part of the frame may be caused by excessive drive chain slack of more than:**

**50 mm (2.0 in)**