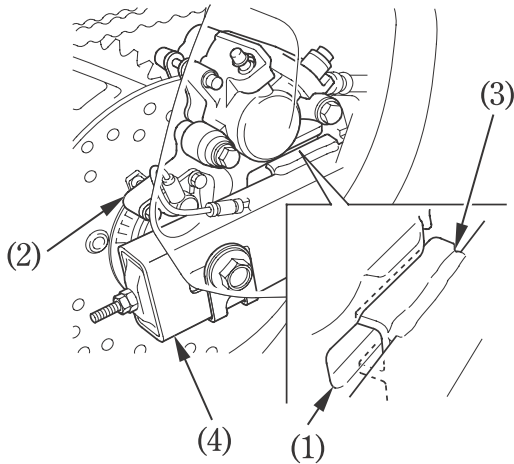


Rear Wheel Installation

To install the rear wheel, reverse the removal procedure.

1. Install the rear axle shaft, side collars and rear wheel to the swingarm.
- Make sure that the lug (1) on the brake caliper bracket (2) is located in the slot (3) in the swingarm (4).



- | | |
|---------------------------|--------------|
| (1) Lug | (3) Slot |
| (2) Brake caliper bracket | (4) Swingarm |

2. Install the drive chain over the driven sprocket.
3. Install the rear axle nut.
4. Adjust the drive chain (page 88).
5. Tighten the rear axle nut to the specified torque:
88 N·m (9.0 kgf·m , 65 lbf·ft)

When installing the wheel, carefully fit the brake disc between the brake pads to avoid damaging the pads.

After installing the wheel, apply the brake several times and then check if the wheel rotates freely. Recheck the wheel if the brake drags or if the wheel does not rotate freely.

If a torque wrench is not used for installation, see your dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.